



Fluted Splitface Concrete Masonry Units – NATURAL (18-000A)

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Masonry Collection 2024

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Celebrating 75 Years...

COUNTY MATERIALS CORPORATION 1946

Building a Legacy

County Materials was founded on the principles of working hard, taking pride in results, building relationships, and earning the trust of our team members and customers. These principles remain the cornerstones of how our company operates today.

Since its founding in 1946, our American-based company has grown to be a leader in the concrete construction and landscape industries. Today, we employ a team of nearly 2,000 dedicated people and operate more than 40 locations across the United States.

Unparalleled Service and Support

Our experienced and knowledgeable sales representatives are readily available to answer your questions and provide product samples and training. Product specifications are also available on our website for enhanced accessibility. County Materials supports continuing education and hosts training seminars, sponsors industry certification courses, and offers AIA/CES presentations.

Revolutionizing Concrete Masonry

With innovation at the forefront of our strategic goals, County Materials has acquired extensive industry knowledge and manufacturing capabilities for concrete masonry units. We manufacture reliable products in a variety of sizes, textures, and non-fading color blends to meet the demands of diverse applications. Our concrete masonry units are integrally colored and manufactured with high-strength concrete for lasting performance.

Early building constructed of concrete block



Our Products

Distinctive Masonry Products with Unmatched Advantages

County Materials offers one of the largest, most diverse lines of masonry products on the market. Choose from a wide selection of shapes, sizes, facing options, and colors – all crafted to offer the highest quality at a competitive price. With cohesion in mind, we designed our concrete masonry and landscape product lines to complement each other. Our durable, non-fading masonry units provide natural beauty that will stand the test of time.

Everyday Applications

This catalog was curated with designers and property owners in mind. We invite you to look through our comprehensive masonry offerings and visit us online at countymaterials.com.

Premier Ultra $^{\circ}$ Burnished Masonry Units – DAWN, DUSK, MOONBEAM, NORTHSTAR



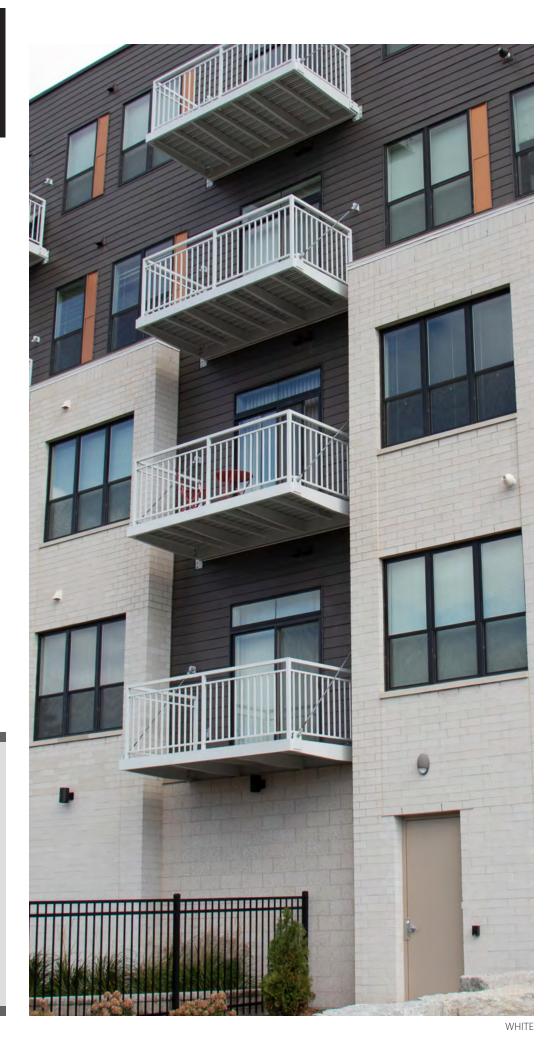
The character of brick with all the advantages of concrete masonry.



Heritage Collection

DESIGNER CONCRETE BRICK

It's easy to see why architects and designers specify our Heritage Collection Designer Concrete Brick as their preferred building material of choice. Heritage Collection provides traditional brick aesthetics while offering unmatched design versatility because it's available in load-bearing, full veneer, and thin veneer units.



Heritage Collection

Shapes & Sizes

Available in Load-Bearing, Full Veneer & Thin Veneer Units

- Load-bearing & Full Veneer Shapes and Sizes......Page 81
- Thin Veneer Shapes and SizesPage 82

All other He

Blended (with Flashing) Color Options



Ash Blend (A)

Letter following color names denote pricing levels. "A" indicates lowest price level; "C" is highest price level.

Colors, product data, and availability are subject to change without notice Please confirm all details with a County Materials representative for availability in your area. Colors shown may vary from actual hues and should only be used as a guide. Refer to actual product samples for final color selection.



**See page 23 for burnished color options.

Note: Rough Estate is no longer a Facing Option for Heritage Collection Designer Concrete Brick.

NF (No Flashing) Color Options



*PREMIUM COLORS - NF (No Flashing)



^{*} Denotes product manufactured in Janesville, WI. All other Heritage colors are manufactured in Marathon, WI.

Note: All colors shown above are also available in Tumbled finish.

Heritage Collection DESIGNER CONCRETE BRICK

A Cost-Effective Solution for Diverse Applications

- Commercial buildings
- Healthcare facilities
- Multifamily housing
- Private residences
- Schools and campuses



CUSTOM COLOR



COFFEE BLEND



SAVANNA STONE BLEND



Combine the advantages of high-strength concrete veneer with the timeless character of natural hand-hewn stone.



ENCHANTMENT with Concrete Masonry Units – CHARCOAL (Splitface)

Reflection Brick

MASONRY UNITS

Utilizing advanced manufacturing technologies, Reflection
Brick Masonry Units combine unmatched strength and durability to provide long-lasting performance for residential and commercial projects. Reflection Brick emulates the appearance of natural hand-hewn stone and achieves sophistication and luxury for a fraction of the cost.



ENCHANTMENT with Concrete Masonry Units – CHARCOAL (Splitface)

Color Options







Enchantment



Slate

Slate



ENCHANTMENT with Concrete Masonry Units – CHARCOAL (Splitface)



ENCHANTMENT with Concrete Masonry Units – CHARCOAL (Splitface)

Reflection Brick

Full Veneer

Shapes and Sizes....

Shapes & Sizes

Available in Full Veneer Units

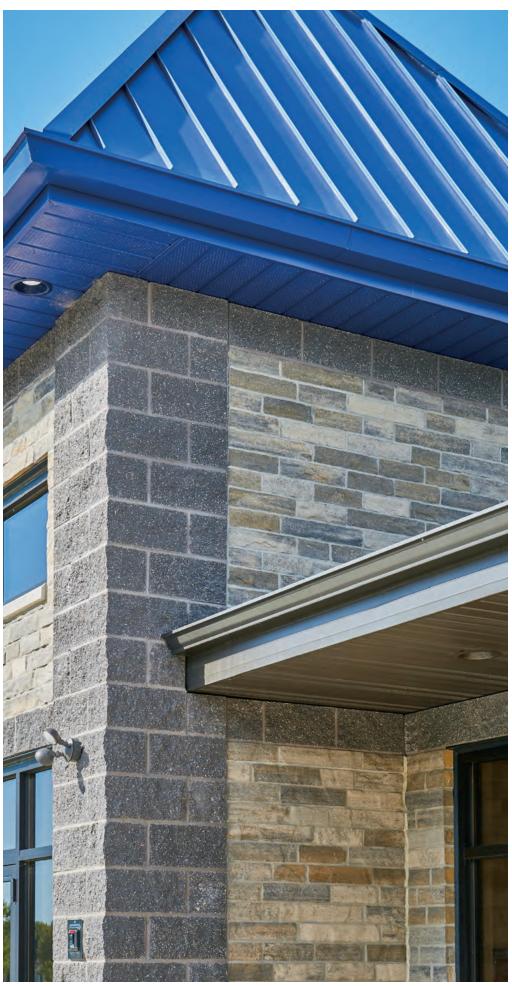
...Page 94

Reflection Brick

MASONRY UNITS

Resilient Beauty

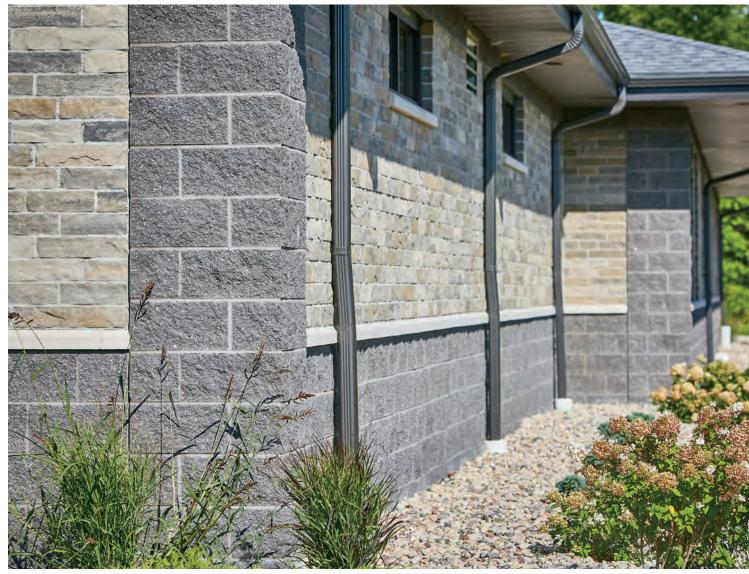
- Ideal for interior and exterior applications
- Luxury at an affordable cost
- Resistant to weathering and wear
- Available in attractive colors and rustic texture options



ENCHANTMENT with Concrete Masonry Units – CHARCOAL (Splitface)



ENCHANTMENT with Concrete Masonry Units – CHARCOAL (Splitface)



NCHANTMENT with Concrete Masonry Units – CHARCOAL (Splitface)

Premier Ultra Burnished MASONRY UNITS



With their superior quality and sophisticated character, Premier Ultra Burnished Masonry Units are an elegant alternative in concrete masonry construction.



DAWN, DUSK, NORTHSTAR, MOONBEAM

Premier Ultra Burnished

MASONRY UNITS

Premier Ultra Burnished Masonry
Units were designed with versatility
and boldness in mind. The surface
of each unit is ground smooth to
reveal natural aggregates for a result
that replicates hand-cut stone and
granite for a fraction of the cost.
Our polishing capabilities further
accentuate the timeless beauty
of natural aggregates and elevate
projects with sophisticated character.



TWILIGHT

Premier Ultra **Burnished** MASONRY UNITS



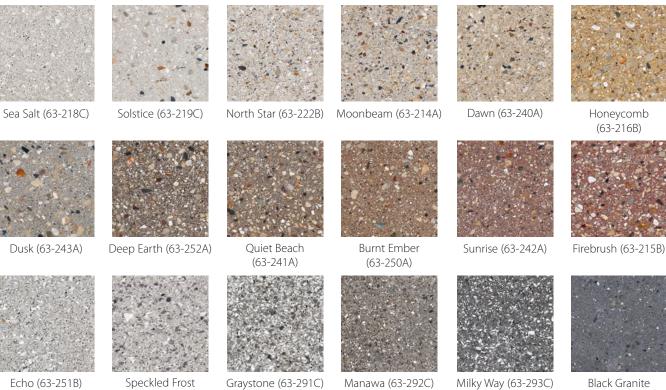
Shapes & Sizes

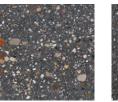
Premier Ultra Burnished

Available in Load-Bearing, Full Veneer & Thin Veneer Units

- Load-bearing & Full Veneer Shapes and Sizes.....Page 86
- Thin Veneer Shapes and SizesPage 88

Burnished Color Options





Twilight (63-210B)





 $Letter following\ color\ names\ denote\ pricing\ levels.$ "A" indicates lowest price level; "C" is highest price level.

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Note: Premier Ultra Burnished Units are manufactured with a specialized polishing process so factory sealing is not applied. Instead, a field coat sealer is recommended for Premier Ultra projects, offering a uniform seal across the block and mortar.

Post-Installation Sealing Advantages

- Achieves consistent sealant coverage, unlike factory-sealed units that can scuff during installation and leave scratches and blotches
- Penetrates masonry to protect walls
- Enhances adhesion
- Achieves a consistent, homogeneous finished wall surface
- Provides a uniform, moisture-resisting seal over the mortar joints
- Allows for more thorough cleaning methods
- Achieves desired aesthetics with additional sealant options





(63-290C)

Without Sealer

With Sealer

SEA SALT (63-218C)

Premier Ultra Burnished

MASONRY UNITS

Distinguished Advantages

- Enhanced durability requires low maintenance
- Resistant to mold, weather, fire, and graffiti
- Ideal for interior and exterior applications
- Competitive pricing with costeffective one-step installation
- Available in structural loadbearing and full and thin veneer units

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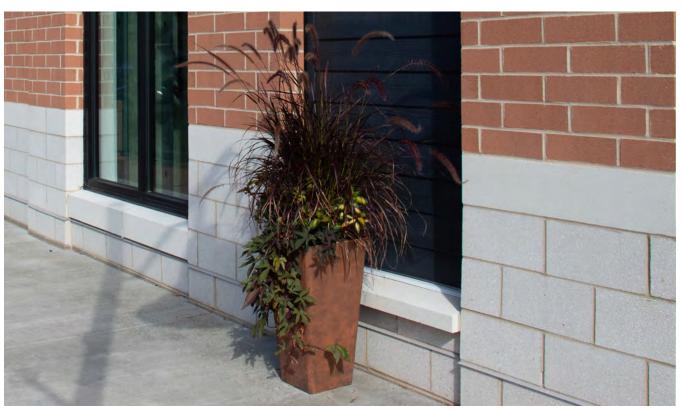
TWILIGHT



TWILIGHT



TWILIGHT



NORTH STAR

COUNTY MATERIALS CORPORATION



County Stone combines affordability, natural beauty and durability in a concrete veneer unit that elevates residential and commercial structures.



BROWN SUGAR

County Stone MASONRY UNITS

Add character to your next project with County Stone Masonry Units. Our cutting-edge manufacturing process produces masonry units with a rough, hand-hewn appearance. Crafted using highstrength concrete, County Stone units are resistant to the elements and can last the lifetime of any building.



County Stone

Shapes & Sizes

Available in Full Veneer & Thin Veneer Units

- Full Veneer Shapes and Sizes.....Page 78
- Thin Veneer Shapes and SizesPage 80

BROWN SUGAR



BROWN SUGAR







(63-267C)







Swiss Mocha (63-715B)

Solid Color Options







Rocky Mountain Ash (63-264C)

Letter following color names denote pricing levels. "A" indicates lowest price level; "C" is highest price level.

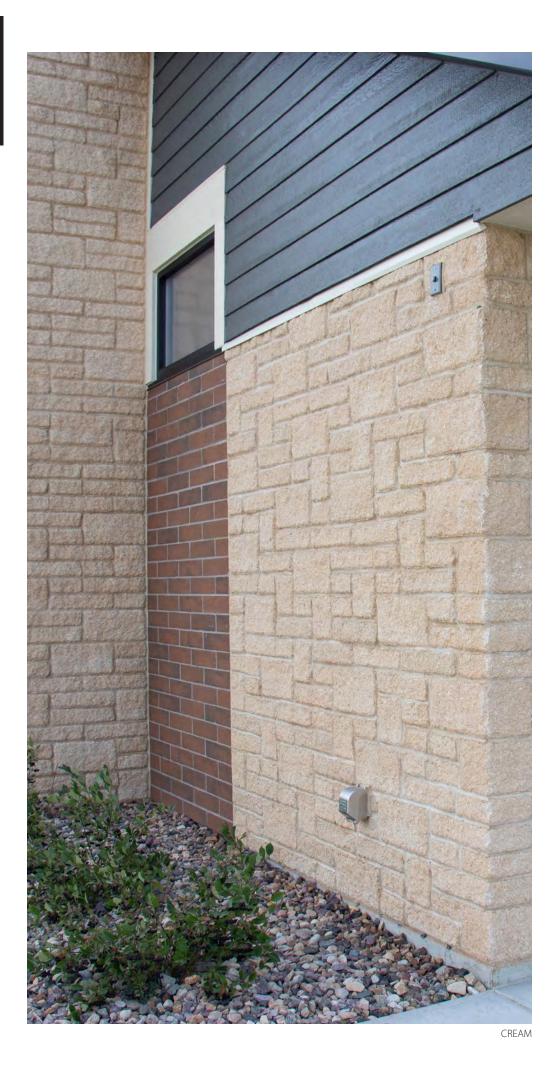
Colors, product data, and availability are subject to change without notice. Please confirm all details with a County Materials representative for availability in your area. Colors shown may vary from actual hues and should only be used as a guide.

Refer to actual product samples for final color selection.

County Stone MASONRY UNITS

Solid Advantages

- Ideal for interior and exterior applications
- Modular shape and diverse sizes enhance versatility
- Low maintenance





CREAM



CREAM

COUNTY MATERIALS CORPORATION

Reflection Stone / Reflection Stone GRAND MASONRY UNITS



Reflection Stone Masonry Units combine the advantages of a high strength concrete veneer with the enchanting character of natural hand-hewn stone.



 $WHEAT (Custom\ Color)\ and\ VISION,\ Heritage\ Collection \ ^{\texttt{TM}}\ Designer\ Concrete\ Brick\ -\ 60\%\ SAND\ CASTLE\ and\ 40\%\ TUSCANY\ VILLA\ (Custom\ Blend,\ Utility\ Size)$

Reflection Stone

MASONRY UNITS

Architects and designers across the country are specifying Reflection Stone Masonry Units to achieve a natural stone expression with the benefits of concrete masonry. Our manufacturing process and integral coloring system creates an impressive face texture and inherently strong masonry unit. The units' modular shape promotes ease of installation and makes them an ideal solution for limitless applications.



Reflection Stone

Shapes & Sizes

Available in Full Veneer & Thin Veneer Units

• Full Veneer Shapes and Sizes.....Page 90

• Thin Veneer Shapes and SizesPage 91

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Colors, product data, and availability are subject to change without notice. Please confirm all details with a County Materials representative for availability in your area. Colors shown may vary from actual hues and should only be used as a guide. Refer to actual product samples for final color selection.

Color Options









35

Vision

Clarity

Enchantment



Stillness

Noble



ENCHANTMENT

COUNTY MATERIALS CORPORATION

Reflection Stone

MASONRY UNITS

Durable, Long-Lasting Beauty

- Ideal for interior and exterior applications
- Minimal maintenance
- Resistant to weathering and wear

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- Low moisture absorption
- Integrally colored units with modular shapes



ENCHANTMENT



_ARITY



REFLECTION BRICK (Custom Color)



VISION and WHEAT (Custom Color)

Reflection Stone GRAND MASONRY UNITS

Reflection Stone Grand Masonry Units emulate the appearance of natural hand-hewn stone and are used to achieve sophistication and luxury for a fraction of the cost. Use oversized Reflection Stone GRAND units to make a captivating statement or combine with traditional-sized units to create a one-of-a-kind façade.



TIMELESS (Custom Color)

Reflection Stone GRAND

MASONRY UNITS

Durable, Long-Lasting Beauty

- Ideal for interior and exterior applications
- Minimal maintenance
- Resistant to weathering and wear
- Low moisture absorption
- Integrally colored units with modular shapes

Reflection Stone GRAND Shapes & Sizes

Available in Full Veneer & Thin Veneer Units

Shapes and Sizes.....Page 92

Shapes and Sizes.....Page 93

• Full Veneer

•Thin Veneer



GRAND STILLNESS (Custom Color)

Colors, product data, and availability are subject to change without notice. Please confirm all details with a County Materials representative for availability in your area.
Colors shown may vary from actual hues and should only be used as a guide. Refer to actual product samples for final color selection.

Color Options









Slate

Clarity

Enchantment

Stillness

Noble



Splitface / Smoothface CONCRETE MASONRY UNITS



Splitface units offer the subtle look of chiseled stone, and Smoothface units provide a subdued contemporary aesthetic. Both are highly durable and available in a variety of colors.



SANDCASTLE (Custom Color)

Splitface CONCRETE **MASONRY UNITS**

Concrete masonry allows you to build with one unit and a single laying operation. Available in a wide selection of sizes and colors, Splitface units eliminate the need for additional wall coverings. Concrete masonry is compatible with all roofing systems and has excellent load-bearing capacity for supporting multistory structures. The cavities in concrete block can accommodate vertical steel reinforcement for enhanced structural integrity.

Functional Aesthetics

- Ideal for commercial, industrial, institutional, and residential applications
- Minimal maintenance
- Compatible with all roofing systems
- Eliminate the need for additional wall coverings
- Available in many integral color blends

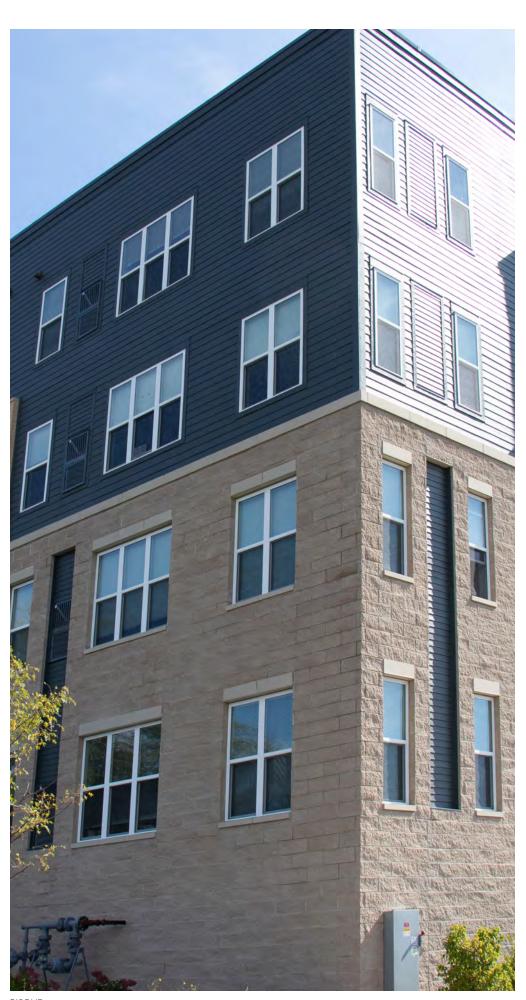
Spiltface

Shapes & Sizes

Available in Load-bearing, Full Veneer & Thin Veneer Units

- Splitface Structural & Full Veneer Shapes and Sizes..... Page 97
- Splitface Thin Veneer Page 98 Shapes and Sizes....
- Castle Rock™ Block..... Page 77
- · Fluted Block. • Horizon™ Block... Page 84
- Shadow Stone™ Block... Page 96
- Transplit™ Block..... Page 101

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Color options manufactured in Appleton, Wis. Plant















Sienna Cream (18-082C)

Western Sand (18-120B)

Light Cream (18-079C)



Cream (18-080C)





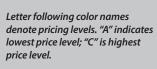
Tumbleweed (18-122A) Adobe (18-070A)

Bisque (18-121C)











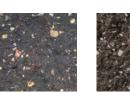
Natural (18-000A)



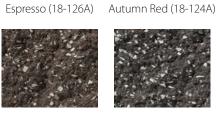




Mocha (18-123A)



Steel Gray (18-348A) Blackened Ash (18-064A) Dark Chocolate (18-072A) Charcoal (18-078A)



Colors, product data, and availability are subject to change without notice. Please confirm all details with a County Materials representative for availability in your area. Colors shown may vary from actual hues and should only be used as a guide. Refer to actual product samples for final color selection.

Color options manufactured in Roberts, Wis. Plant



Gray (12-000A)



Sienna Cream (12-082C)



Desert Edge (12-704A)

Buttercup (12-234B)

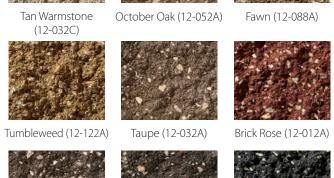




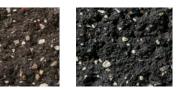
Tan Warmstone

(12-032C)









Pacific Beach (12-027A) Desert Castle (12-030A) Mushroom (12-028A) Cocoa Bean (12-060A) Blackened Ash (12-064A)

Smoothface CONCRETE

MASONRY UNITS

Smoothface units provide an attractive alternative to standard concrete masonry units with their ultra-smooth, modern surface used to create contemporary façades that stand the test of time.

Refined and Reliable

- Ideal for commercial, industrial, institutional, and residential applications
- Minimal maintenance
- Compatible with all roofing systems
- Eliminate the need for additional wall coverings
- Available in many integral color blends

Smoothface

Shapes & Sizes

Available in Load-bearing, Full Veneer & Thin Veneer Units

- Smoothface Structural
 Full Veneer Shapes
 and Sizes.......Pages 62-70
- Smoothface Thin Veneer (Shapes and Sizes are the same as Splitface on Page 98)
- Scored Smooth Block.... Page 95



SLATE and CHARCOAL

MAC Metal ARCHITECTURAL

With more than 25 years of experience, MAC has emerged as a leader in the roofing and siding industry. MAC crafts ecological, one-of-a-kind steel products that are developed and tested by steel specialists. We are proud to offer Harrywood, a robust and attractive metal siding solution that emulates natural wood. Harrywood is crafted to last and offers an extended service life of 40 years or greater. Achieve a contemporary European aesthetic with Harrywood, available in Cedar, Torrified, Smoked Birch, and Black Walnut.



TORREFIED

MAC Metal Color Options







Torrified



Black Walnut



SMOKED BIRCH



CEDAR

48

Clay Brick PRODUCTS





Time-Tested Clay Brick

You've likely seen clay brick on a multitude of residential and commercial applications, including homes, commercial buildings, schools, and universities. It is available in a wide selection of color, texture, and size options for a customized look and feel.

There are many clay brick manufacturers in the market. We've hand-selected partners that will accommodate all your clay brick and thin veneer needs.

Contact a County Materials showroom near you to request clay brick samples.



BOWERSTON CLAY BRICK

















GLEN GERY CLAY BRICK

50

Manufactured Stone

PRODUCTS





Manufactured Stone Products

County Materials offers a series of manufactured stone products at attractive price points. Stop by one of our product showrooms to see our expansive offerings.

Casa Di Sassi

Casa Di Sassi is a family-owned business, built on the timeliness principles of honesty, integrity, and quality. Their products are manufactured to resemble classic, old world Italian-style architecture. Providing quality products that meet your expectations is just the beginning of the customer care experience you will receive from Casa Di Sassi.



Dutch Quality Stone is a leading manufacturer of durable yet artistic stone veneers. We offer Dutch Quality products at the lowest prices, with fast shipping on Ledgestone, Limestone, Stack Ledge, Dry Stack, River Rock, Tuscan Ridge, Weather Ledge, Fieldstone, Castle Stone, 4"Weathered Plank, and 6"Weathered Plank, and quantity discounts, too.

Dutch Quality Stone is engineered to capture the complex character of natural stone. We offer stone veneers for home or commercial building with options of flat, corner, and caps to complete your project.

Created by a group of local artisans, Dutch Quality Stone veneers exhibit the unique qualities of nature in a range of dependable, easy-to-install options for residential and commercial projects. It's what can happen when the exacting standards of traditional craftsmen are applied to modern processes, and it makes all the difference.



ELDORADO STONE

Eldorado Stone

For over 50 years, Eldorado Stone has demonstrated an undeniable passion for creating authentic products that not only elevate quality and design, but also attainability. When you set your eyes on Eldorado Stone, it looks authentic, natural, and most of all, beautiful.

Every piece of Eldorado Stone is cast from a special mold of an actual natural stone. Craftsmen sort through tons of stone, piece-by-piece, selecting only the rocks that complement each other and have just the right shape, texture, size and detail. Their art mold manufacturing facility can capture every textural detail down to the most finite level.

Eldorado Stone's colors are unsurpassed in the industry. Stones and bricks are hand painted piece-by-piece by highly trained Eldorado artisans, using only the highest quality natural mineral oxides to infuse the surface with rich, authentic tones. When you take a closer look at Eldorado Stone, you will see the unmatched depth and variation of colors - hints of rust, mossy greens, russet browns, and golden umbers.



CASA DI SASSI

54







NS

Fond Du Lac Natural Stone, Inc (FDL)

Fond du Lac Natural Stone Inc is an 80 plus-year-old quarry business, which fabricates natural full bed depth and thin veneer stone and architectural cut stone. Sustainable practices are important to Fond du Lac Stone. Locally harvested stone is a low maintenance and environmentally friendly construction material that offers strength, durability, and thermal qualities that can improve energy conservation. For more information, visit fdlstone.com

Buechel Stone

Embrace the history, durability, and spectacular beauty of natural stone. Whether it's building stone veneers, cut stone, or landscape stone, Buechel Stone Corporation's carefully curated product collections set the stage for infinite color, texture, and design possibilities. Find the perfect stone for the most innovative architectural projects. Designing with Buechel Stone products gives you the freedom to create more of the beauty you love in a way that's surprisingly simple and exciting.





FOND DU LAC STONE

COUNTY MATERIALS CORPORATION



Discover the possibilities of concrete masonry.

We offer a comprehensive collection of masonry unit shapes and sizes.



12" X 32" CMUs (Scored)





Technical Specifications

Unit Size (Nominal)	Unit Weight	Units/Pallet
8"x 8"x 32"	77 lbs.	36
12"x 8"x 32"	95 lbs.	24

Economic Solution

Maximize construction schedules while saving on materials and labor costs with County Materials' Oversized 32" CMUs.

- Increase efficiency with the power to lay the equivalent of two units at once
- Reduce labor costs, as units drastically cut installation time
- Maintain schedules as CMUs are consistently manufactured and delivered to meet project expectations, even when schedule changes arise

Consider the Advantages

- 32" unit is interchangeable to complement our company's extensive manufactured CMU product line. County Materials offers a complete solution.
- Block is engineered to be used with a masonry hoist system or 2-man installation.
- Hoist systems extend the careers of masons and appeal to younger generations by minimizing heavy lifting.
- Hoist System Technology lifts block at a consistent pace, further reducing installation time.
- Fire Rating: 2 hours for both 8" x 8" x 32" and 12" x 8" x 32" units.

Also available in Light weight and Medium weight.



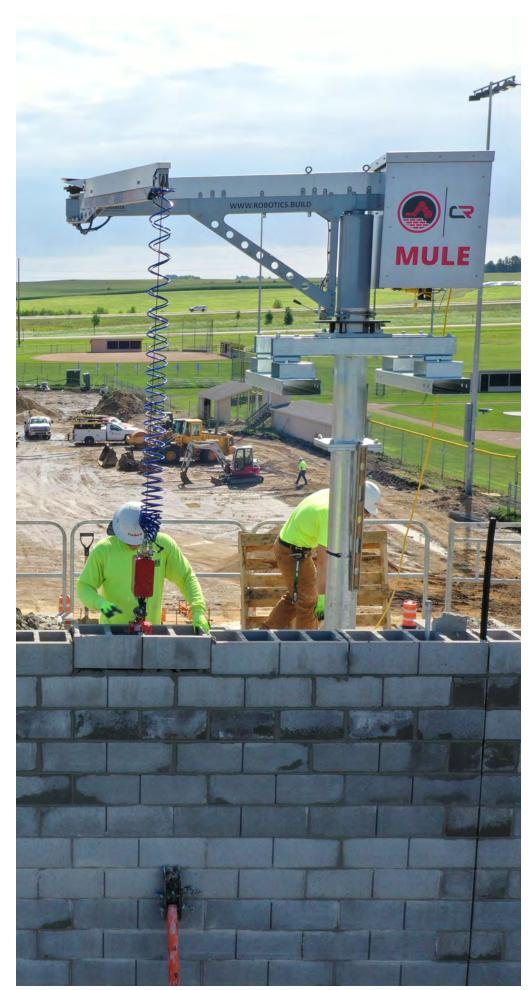
12" X 32" CMUs (Scored)

The MULE

Our MULE Rental Program is Changing the Way Masons Build

County Materials and
Construction Robotics are
partnering to offer masons
the MULE (Mechanical Unit
Lift Enhancer) lift-assist device,
built to handle and place heavy
materials on construction sites.
Our MULE Rental Program
helps architects, masons, and
construction professionals
achieve greater efficiency and
cost savings.

The MULE Method utilizes cutting-edge technology to double productivity gains. MULE smart lifting equipment moves oversized blocks, including County Materials' Oversized 32" Concrete Masonry Unit, with ease.



12" X 32" CMUs (Scored)

Oversized CMUs + MULE = The MULE Method

Consider the Advantages

- Double square footage output
- Reduce per-block costs
- Regain investments earlier (as soon as six months)
- Mitigate risk of injury and low productivity due to fatigue on the job

MULE Rental Program

- 1-month minimum
- Rent-to-own programs available
- Generator is supplied with rental and required to use if power is unavailable on site
- Insurance policy required

Contact our Customer Service Team for availability and pricing.



12" X 32" CMUs (Scored)



12" X 32" CMUs (Scored)

Standard Masonry Sizes: 2", 3", and 4"

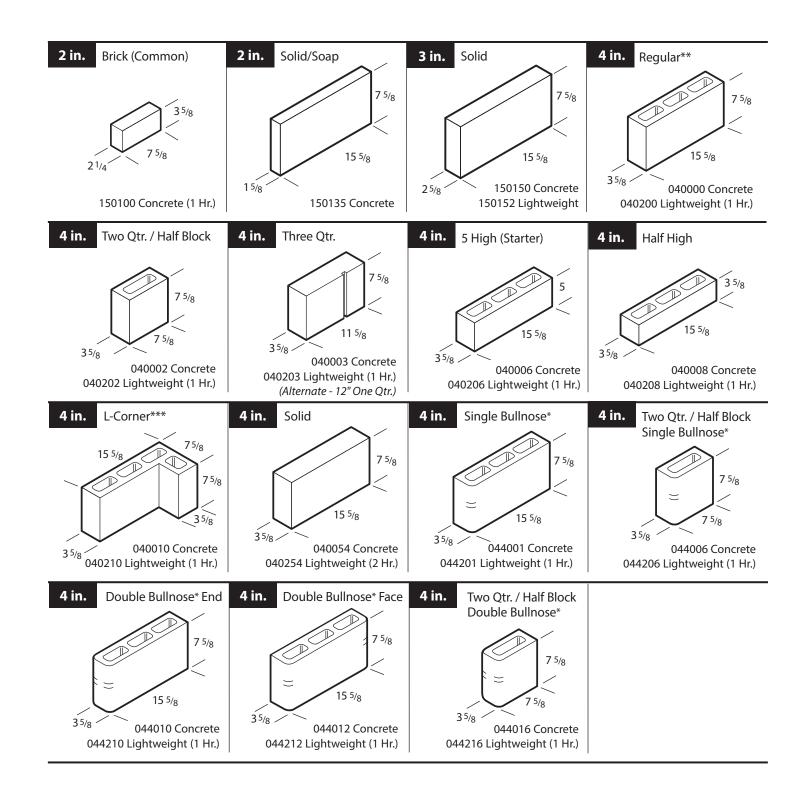
SHAPES AND SIZES



Standard Masonry Sizes: 6"

SHAPES AND SIZES





6 in. Regular** **6 in.** Two Qtr. / Half Block **6 in.** 5 High (Starter) 6 in. Half High 060008 Concrete 060006 Concrete 060000 Concrete 060002 Concrete 060208 Lightweight (1 Hr.) 060206 Lightweight (1 Hr.) 060200 Lightweight (1 Hr.) 060202 Lightweight (1 Hr.) (May be available as a solid) (May be available as a solid) Bay Block (45° Corner) 6 in. 6 in. Utility Knockout L-Corner **Bond Beam** 2³/₈ | 060012 Concrete 060020 Concrete 060010 Concrete 060015 Concrete (1 Hr.) 060220 Lightweight (1 Hr.) 060210 Lightweight (1 Hr.) 060212 Lightweight (1 Hr.) 060215 Lightweight (1 Hr.) 060018 (Substitute for 6" Lintel) 6 in. Two Qtr. / Half Block Double Bullnose* End **6 in.** Single Bullnose* Single Bullnose* 060054 Concrete 064001 Concrete 064010 Concrete 064006 Concrete 064201 Lightweight (1 Hr.) 060254 Lightweight (4 Hr.) 064206 Lightweight (1 Hr.) 064210 Lightweight (1 Hr.) **6 in.** 2 Hour Double Bullnose* Face Two Qtr. / Half Block **Knockout Bond Beam** Double Bullnose* 060017 Concrete (1 Hr.) 060040 Concrete (2 Hr.) 064012 Concrete 064016 Concrete 064216 Lightweight (1 Hr.) 060200 Lightweight (1 Hr.) 060254 Lightweight (4 Hr.) 064212 Lightweight (1 Hr.)

Note: Not all block immediately available at all County Materials locations.

* All Bullnose have 1" radius.

** Full 8" high units available in select markets. Contact your sales representative.

*** Only available in solid units at some locations.

All dimensions nominal.

* All Bullnose have 1" radius.

Note: Not all block immediately available at all County Materials locations.

** Full 8" high units available in select markets. Contact your sales representative.

All dimensions nominal.

Standard Masonry Sizes: 8"

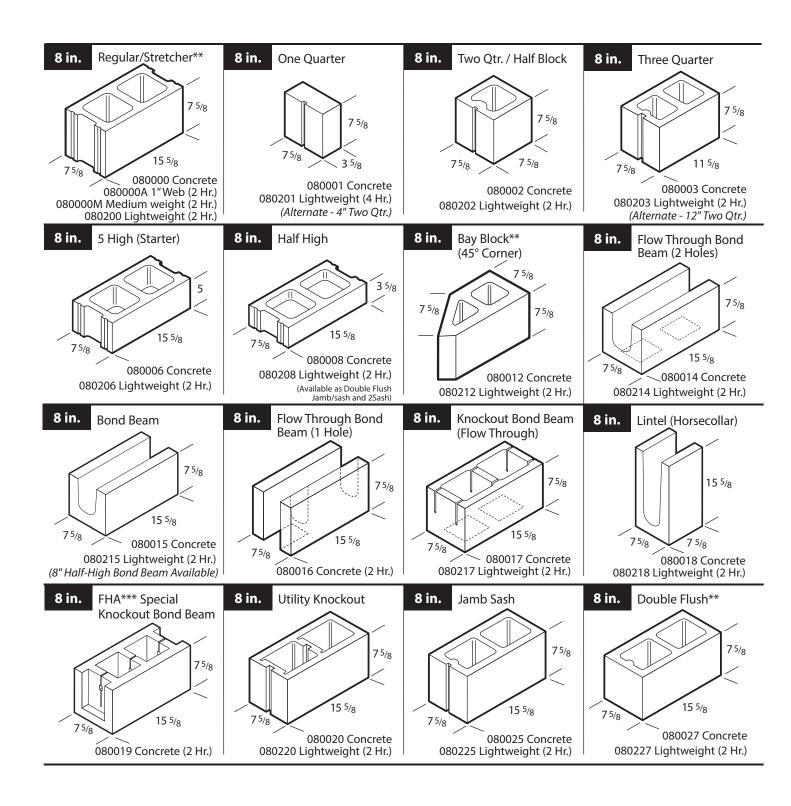
SHAPES AND SIZES



Standard Masonry Sizes: 8"

SHAPES AND SIZES



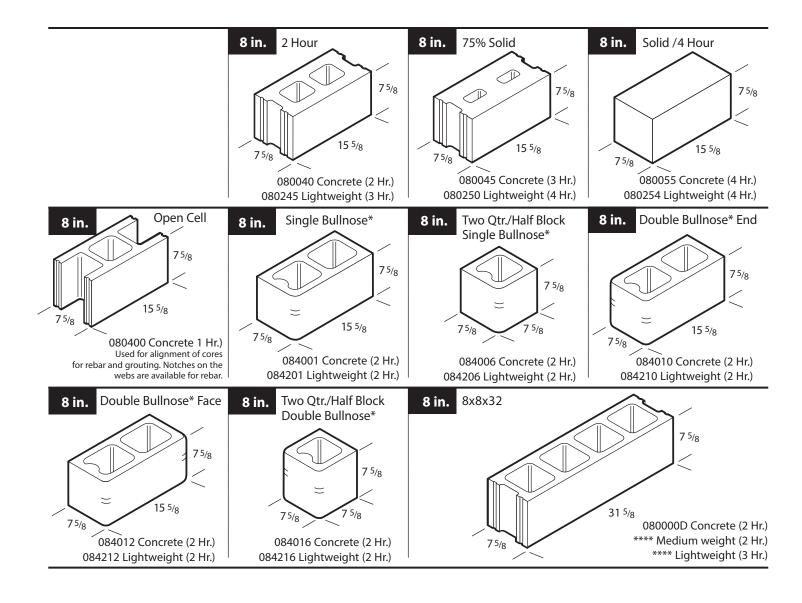


*** FHA = Federal Housing Authority Approved

Note: Not all block immediately available at all County Materials locations.

** Full 8" high units available in select markets. Contact your sales representative.

All dimensions nominal.



Note: Not all block immediately available at all County Materials locations.

* All Bullnose have 1" radius.

** Full 8" high units available in select markets. Contact your sales representative.

**** SPECIAL ORDER.

2 Hr., 3 Hr. and 4 Hr. refer to the unit's Fire Rating.

All dimensions nominal.

Standard Masonry Sizes: 10"

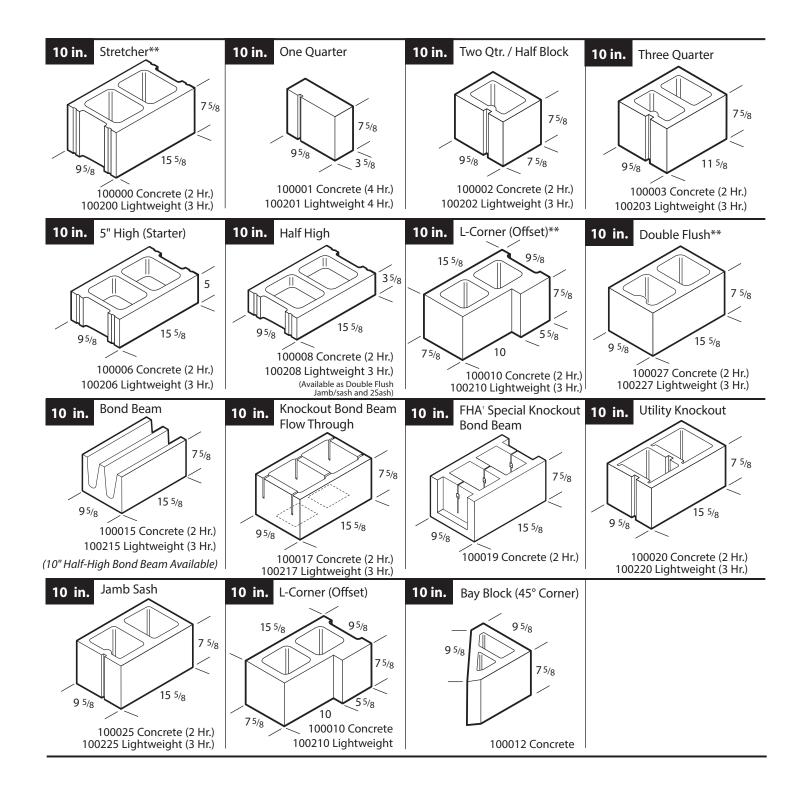
MASONRY UNITS



Standard Masonry Sizes: 10"

SHAPES AND SIZES





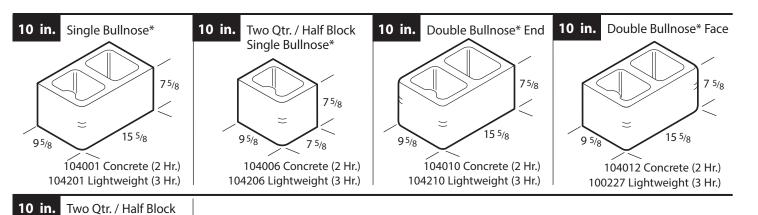
FHA = Federal Housing Authority Approved

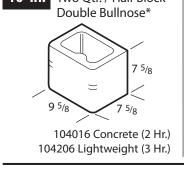
66

Note: Not all block immediately available at all County Materials locations.

** Full 8" high units available in select markets. Contact your sales representative.

All dimensions nominal.





Note: Not all block immediately available at all County Materials locations.

*All Bullnose have 1" radius.

** Full 8" high units available in select markets. Contact your sales representative.

All dimensions nominal.

Standard Masonry Sizes: 12"

SHAPES AND SIZES



Standard Masonry Sizes: 12"

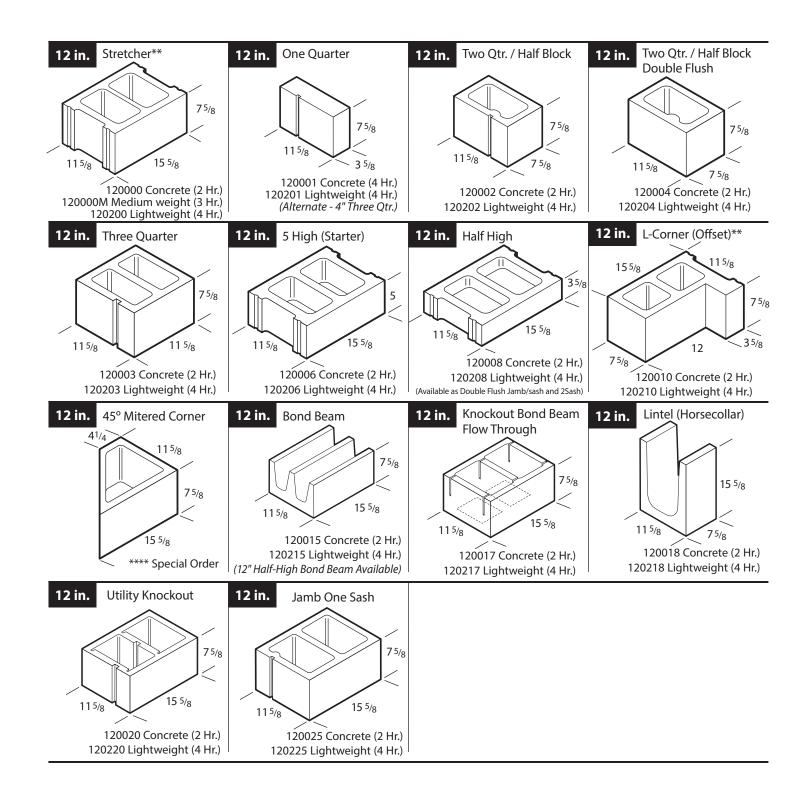
12 in. Fire Rated Block - 4 Hr.

SHAPES AND SIZES

12 in. Double Flush**



Single Bullnose*



120050 Concrete (4 Hr.) 124001 Concrete (2 Hr.) 120027 Concrete (2 Hr.) 120200 Lightweight (4 Hr.) 124201 Lightweight (4 Hr.) 120012 Concrete (2 Hr.) 120227 Lightweight (4 Hr.) Two Qtr. / Half Block Double Bullnose* End 12 in. Double Bullnose* Face 12 in. Two Qtr. / Half Block Single Bullnose* Double Bullnose* 124006 Concrete (2 Hr.) 124010 Concrete (2 Hr.) 124012 Concrete (2 Hr.) 124016 Concrete (1 Hr.) 124206 Lightweight (4 Hr.) 124210 Lightweight (4 Hr.) 124212 Lightweight (4 Hr.) 124216 Lightweight (2 Hr.) Open Cell **12 in.** Open Cell - 3 Hr. **12 in.** 12x8x32 Used for alignment of cores for rebar and grouting. Notches on the webs are available for rebar. 120000D Concrete (2 Hr.) **** Concrete (3 Hr.) **** Medium weight (3 Hr.) **** Concrete (1 Hr.) **** Lightweight (4 Hr.) **** Lightweight (4 Hr.) **** Lightweight (2 Hr.)

12 in. Bay Block (45° Corner) **12 in.**

*** FHA = Federal Housing Authority Approved

Note: Not all block immediately available at all County Materials locations.

** Full 8" high units available in select markets. Contact your sales representative.

**** SPECIAL ORDER.

All dimensions nominal.

Note: Not all block immediately available at all County Materials locations.

*All Bullnose have 1" radius.

** Full 8" high units available in select markets. Contact your sales representative.

**** SPECIAL ORDER.

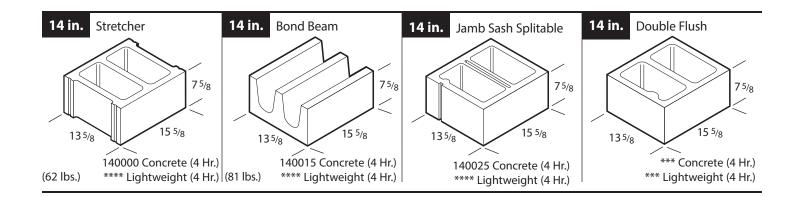
All dimensions nominal.

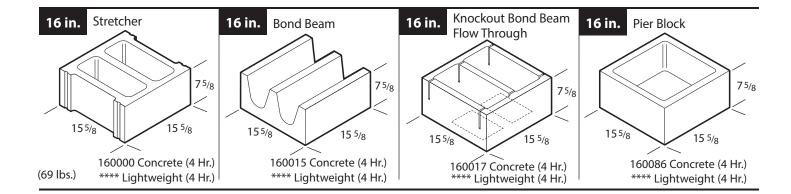
Standard Masonry Sizes: 14" and 16" SHAPES AND SIZES



Notes







Note: Not all block immediately available at all County Materials locations.
**** SPECIAL ORDER. All dimensions nominal.



Notes



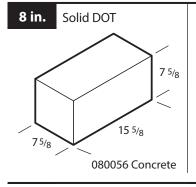
12 in. Diameter Pole Pad*	14 in. Diameter Pole Pad*	16 in. Diameter Pole Pad*	20 in. Diameter Pole Pad*
35/8	35/8 T	16"————————————————————————————————————	20"
150340 35 lbs.	150300 45 lbs.	150305 106 lbs.	150310 160 lbs.
22 in. Diameter Pole Pad*	24 in. Diameter Pole Pad*	24 in. Diameter Pole Pad	26 in. Diameter Pole Pad
22"	24"	24"	26"
150320 195 lbs.	150330 232 lbs.	150332 310 lbs.	150335 366 lbs.
28 in. Diameter Pole Pad	30 in. Diameter Pole Pad		
28"	30"		
150333 410 lbs.	150334 480 lbs.		

Note: Not all block immediately available at all County Materials locations. * Additional Pole Pad sizes including 8" thick are available. Contact your sales representative. All dimensions nominal.

DOT Block SHAPES AND SIZES



Solid DOT Solid DOT Concrete Brick DOT 1/2 Course Solid DOT 150239 Concrete 040056 Concrete 060056 Concrete 150247 Concrete



Note: Not all block immediately available at all County Materials locations. All dimensions nominal.

Open Cell Insulating Units SHAPES AND SIZES

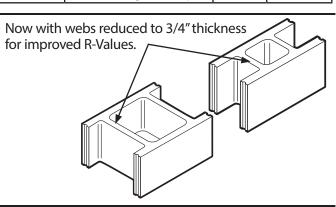


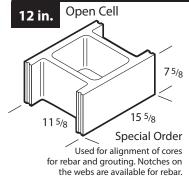
Block Type	Density - pdf	Weight lbs.	Percent Difference
	Normal Weight - 135 pcf Normal Weight - 135 pcf	38 31.9	16%
	Normal Weight - 135 pcf Normal Weight - 135 pcf	49 38.8	21%

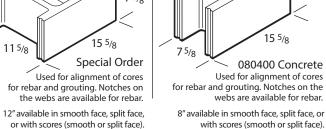
OPEN CELL

Open Cell Single Core units installed with insulating core materials enhance R-values and result in better energy performance for CMU cavity wall construction. Open Cell units are manufactured with 3/4" webs that improve R-Values, increase occupant comfort levels, and lower energy and equipment costs over the life cycle of the building.

Open Cell units are NCMA & ASHRAE Approved Series Parallel (Isothermal Planes) R-Values







for rebar and grouting. Notches on the webs are available for rebar. 8" available in smooth face, split face, or

Benefits:

- Reduced web thickness to 3/4"
- Improved R-Value
- Units pass energy code requirements
- Lower weight (see chart above) increases efficiency for masons and reduces injury potential
- Meets ASTM C90 requirement

Available in Decorative Finishes Split Face and Premier Ultra Burnished.

County Materials Corporation - Open Cell Unit with Reduced Webs Thermal R-Values, U-Values, and Heat Capacity (HC) Values														
							Co	ore Mate	rial Mal	ceup				
Size Noi widtl		Density lbs/cu.ft.		Empty		Gro	Grouted Solid Plast		Plastic Fo	astic Foam		Perlite		
			R	U	HC	R	U	HC	R	U	HC	R	U	HC
	•	One Cor	e; (1) 1-1	2" & (1)	1-1-4" Fa	ce Shells	; (2) 3/4	1 " Webs	(Equiv	alent Thi	ckness :	= 3.9")	•	
12"		135	3.08	0.325	8.76	2.05	0.489	26.54	10.2	0.097	9.03	9.18	0.109	8.92
		115	3.35	0.298	7.53	2.22	0.451	25.31	14.2	0.070	7.80	12.15	0.082	7.69
		105	3.46	0.289	6.92	2.29	0.436	24.70	16.0	0.062	7.18	3 13.37	0.075	7.08
		0	ne Core; (2) 1-1/4'	Face She	ells; (2) 3	/4 " Wel	os (Equiv	alent ⁻	Thickness	= 3")			
8"		135	2.24	0.447	7.34	1.64	0.610	23.01	6.40	0.156	7.58	5.76	0.174	7.48
		115	2.44	0.410	6.32	1.79	0.559	21.99	8.74	0.114	6.56	7.52	0.133	6.46
		105	2.53	0.396	5.81	1.85	0.539	21.48	9.77	0.102	6.05	8.25	0.121	5.95
		Medium	Weight Tv	o Core: (2) 1 1/3'	' Face She	ells, (3)	1" Webs	(Equiv	alent Thic	kness =	4.8")		
12"	125	2.3	0.436	na	2.25	0.444	na	8.0	7 ().124	na	7.5	0.133	na
	115	2.2	0.455	na	2.16	0.463	na	6.8	7 ().146	na	6.47	0.155	na
Medium Weight Two Core: (2) 1 1/4" Face Shells, (3) 1" Webs (Equivalent Thickness = 3.9")														
8"	125	2.2	0.455	na	1.81	0.553	na	5.4	9 ().182	na	5.09	0.196	na
	115	2.09	0.478	na	1.73	0.579	na	4.7	2 ().211	na	4.45	0.225	na
	All dimensions nominal													



Castle Rock™ Block

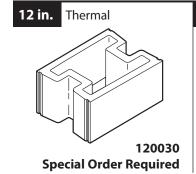
SHAPES AND SIZES

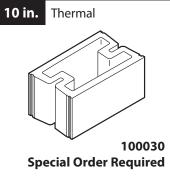


THERMAL BLOCK

THERMAL BLOCK have **rigid insulating inserts installed** in them during the manufacturing process to reduce jobsite labor. Additional thermal protection between units may be installed in the field. Note: *These units are available in Splitface / Fullface Split / Premier Ultra Burnished / or Smoothface*.









FACTORY INSTALLED INSERT SIZE

 $1^{7}/_{16}$ " x $7^{5}/_{8}$ " x $11^{15}/_{16}$ " - 152010

FIELD INSTALLED INSERT SIZE

 $1\frac{1}{2}$ " x 6" x 16" – 8" & 12" – 152040 $\frac{3}{4}$ " x 6" x 16" – 10" – Special Order

*Insert sizes vary by location

U-Values & Fire Ratings			BLO	OCK SIZE			
o-values a line hattings	1	2"		10"		8"	
SYSTEM USED	CONCRETE U-VALUE	LIGHT WEIGHT U-VALUE	CONCRETE U-VALUE	LIGHT WEIGHT U-VALUE	CONCRETE U-VALUE	LIGHT WEIGHT U-VALUE	
Unfilled	0.301	0.215	.0318	0.235	0.4	0.305	
Fire Rating	3 Hours	4 Hours	2 Hours	3 Hours	2 Hours	2 Hours	
One Factory Installed Insulation Insert	0.281	0.184	0.292	0.205	0.355	0.25	
Fire Rating	3 Hours	4 Hours	2 Hours	3 Hours	2 Hours	2 Hours	
Two Factory Installed Insulation Inserts	0.261	0.16	0.267	0.182	-	-	
Fire Rating	3 Hours	4 Hours	2 Hours	3 Hours	-	-	
One Factory & One 11/2" Field Installed	0.236	0.176	0.269	0.182	0.32	0.212	
Fire Rating	3 Hours	4 Hours	2 Hours	3 Hours	2 Hours	2 Hours	
Two Factory & One 11/2" Field Installed	0.223	0.144	0.25	0.164	-	-	
Fire Rating	3 Hours	4 Hours	2 Hours	3 Hours	-	-	
EPS Loose Fill Only – Field Installed	0.21	0.134	0.255	0.166	0.324	0.217	
Fire Rating	3 Hours	4 Hours	2 Hours	3 Hours	2 Hours	2 Hours	
One Factory & EPS Loose Fill – Field Installed	0.209	0.132	0.254	0.165	0.322	0.213	
Fire Rating	3 Hours	4 Hours	2 Hours	3 Hours	2 Hours	2 Hours	

Note: The chart above shows "U"-Values for concrete and lightweight Thermal Block using the "Series-Parallel Method,"

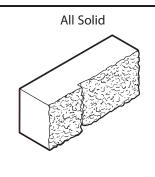
effective 4/1/97 for compliance with ASHRAE – IES Standard 90.1. State of Wisconsin Block Approval #930043-R

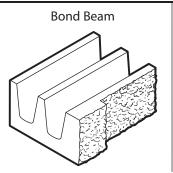
All dimensions nominal.

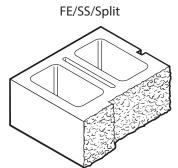
CASTLE ROCK™ BLOCK

CASTLE ROCK concrete masonry units bring your designs to life by producing four different shapes in each pair of block when laid in simple running bond. Sunlight or incandescent light showcases countless shadows and patterns on interior or exterior walls. CASTLE ROCK offers the ultimate **blend of shadow** and structure.

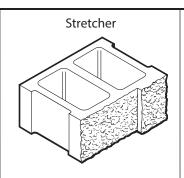












Unit Availability	NOMINAL WIDTHS					
CONFIGURATION	4"	8"	12"	14"	16"	
Stretcher		~	~			
Flush End/Sash/Splitable		~	~			
Bond Beam		~	~			
Double Flush End	~	~	~			
All Solid	V					
Corner Configurations	4" Corner 12" Long					

Contact your sales rep for: stocking and/or special order status, water repellent, integral color options, etc.

Note: Not all block immediately available at all County Materials locations.

All dimensions nominal.



County Stone® Masonry Units

SHAPES AND SIZES



COUNTY STONE® MASONRY UNITS

COUNTY STONE® masonry units are crafted of concrete and offer a natural textured veneer with the timeless appeal of hand-cut stone.

COLOR AVAILABILITY

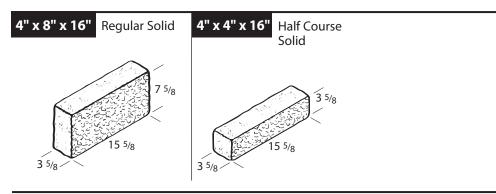
Units are available in solid colors and also in the Sussex™ blended color line, uniquely manufactured to produce blocks with integral color variations and marbling within each unit.

FULL VENEER PRODUCT PACKAGING

County Stone may be utilized in multiple patterns. This product is packaged and shipped with two different Layer Patterns (see Layer Pattern drawings). The designated installation pattern on the job site must be field assembled from the individual pallets. Any blending of multiple colors and sizes must be done on the job site by the contractor/mason.

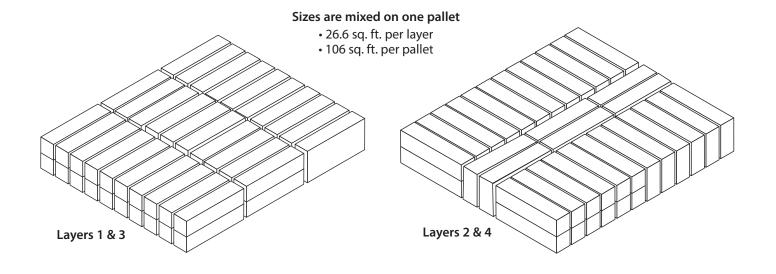
Also, depending on the chosen pattern and the project size, additional splitting may be required on the job site by the contractor/mason. Ask for information on calculating quantity of units needed per pattern.

FULL VENEER UNITS



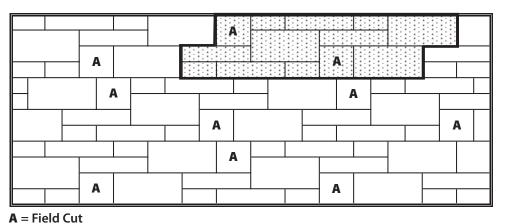
All supplied with water repellent. Contact your local County Materials for product literature, samples and availability. All dimensions nominal.

FULL VENEER PALLET LAYERS



4) Full Sets of Pattern 2C (per layer) plus (1) 8 x 16 & (2) 4 x 16

Random Pattern 2C



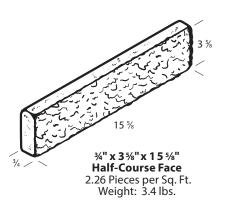
SHAPES AND SIZES

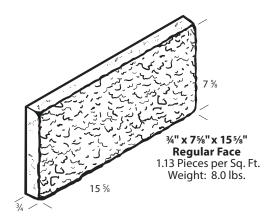


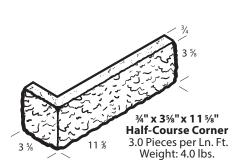
Fluted Block SHAPES AND SIZES

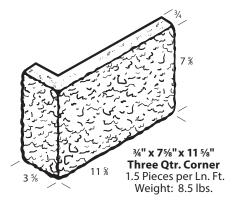


COUNTY STONE THIN VENEER UNITS



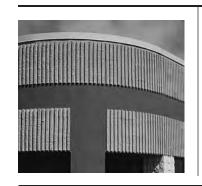


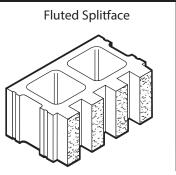




FLUTED BLOCK

FLUTED concrete masonry units enhance exterior and interior walls with **striking, vertical precast lines**. The units emphasize major structural elements and richly elevate a large building to one that adds to and complements its surroundings. Unique to FLUTED units are the ribs that extend from the general wall surface to create increased projection and shadowing effect and give a building added distinction.





NOTE: Flutes extend from the block face 2 3/16"

Unit Availability	NOMINAL WIDTHS					
CONFIGURATION	4 + 2"	6 + 2"	8 + 2"	10 + 2"	12 + 2"	
Stretcher			~	~	~	
Flush End/Sash/Splitable			~	~	~	
Bond Beam			~	~	~	
Double Flush End	~	~	~	~	~	
All Solid	~	~				
Corner Configurations	12 + 2" Mitered Corners					

Contact your sales rep for: stocking and/or special order status, water repellent, integral color options, etc.

All dimensions nominal.

Note: Not all block immediately available at all County Materials locations.

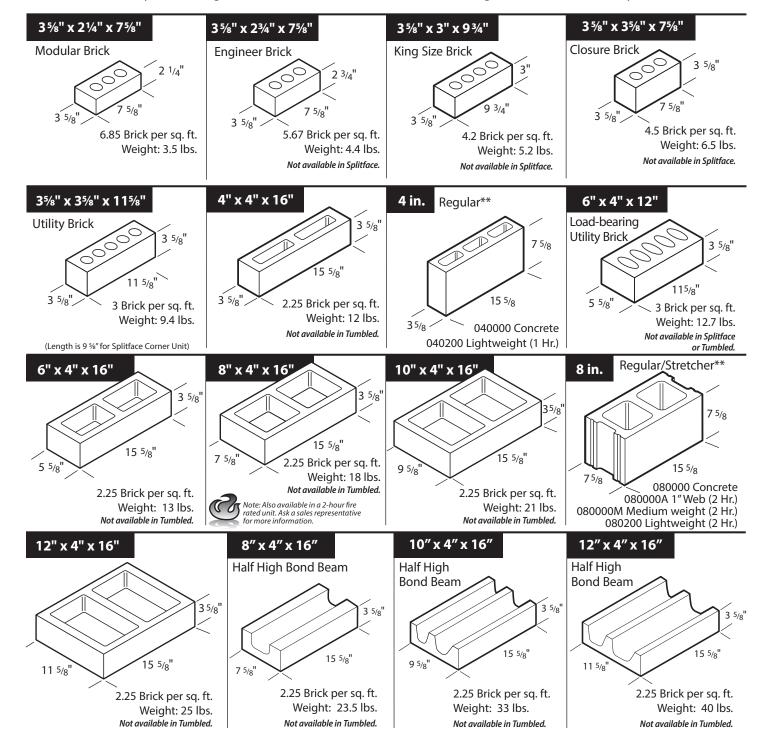
All dimensions nominal.



Heritage Collection™ Designer Concrete Brick SHAPES AND SIZES

HERITAGE COLLECTION™ LOAD-BEARING AND VENEER UNITS

Heritage Collection™ Designer Concrete Brick is available as either structural load-bearing or veneer units, and offer unmatched value by combining the aesthetics of brick with all the advantages of concrete masonry units.



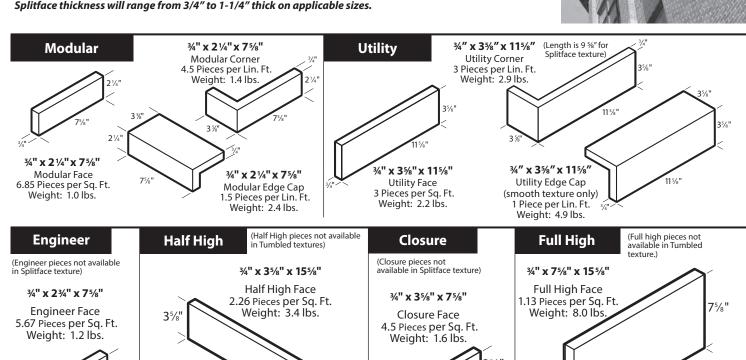
Available facing styles: smooth, splitface and tumbled

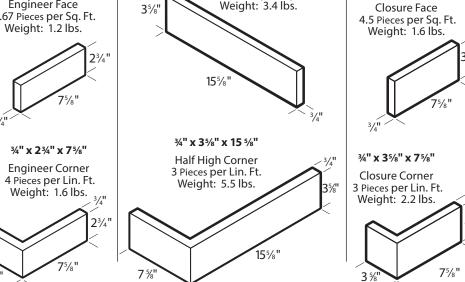
Contact your local County Materials for product literature, samples and availability. Note: Not all block immediately available at all County Materials locations. All dimensions nominal.

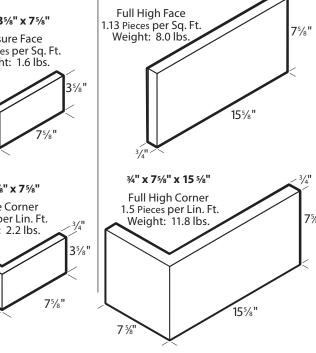
HERITAGE COLLECTION™ THIN VENEERS - FIELD APPLIED



1, 3, 5 and 7 scores are available (on 4×16 and 8×16 faces only). Splitface thickness will range from 3/4" to 1-1/4" thick on applicable sizes.







All dimensions nominal.



Horizon™ Splitface Block

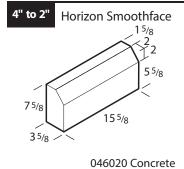
SHAPES AND SIZES

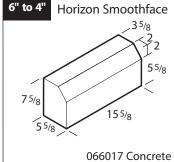


HORIZON™ SMOOTHFACE BLOCK

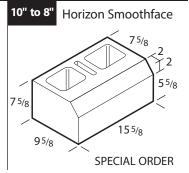
HORIZON's chamfered edging offers bold, dramatic accents and achitectural interest to interior and exterior walls. Striking effects are achieved when Horizon units are utilized in designing water tables, wainscots, wall bases, cornices, sills and caps.



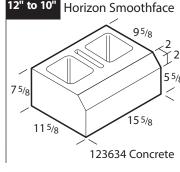


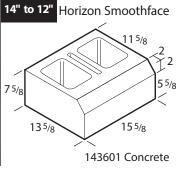












Note: Solid units recommende
when using Horizon units as
window sills.

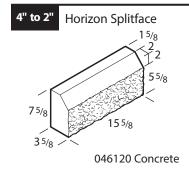
Unit Availability	NOMINAL WIDTHS					
CONFIGURATION	4"to2" 6"to4" 8"to6" 10"to8" 12"to10" 14"to12					
Stretcher			~	~	~	~
Flush End/Sash/Splitable			~	~	~	~
Bond Beam*			~	~	~	~
Double Flush End			~	~	~	~
All Solid	V	V				
Corner Configurations	Field Mitered Corners					

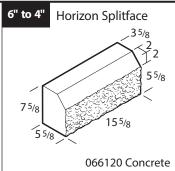
Contact your sales rep for: stocking and/or special order status, water repellent, integral color options, etc.

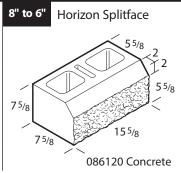
* Bond Beams only available with chamfer in the top pattern. Note: Not all block immediately available at all County Materials locations. All dimensions nominal.

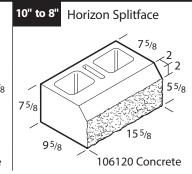
HORIZON™ SPLITFACE BLOCK

HORIZON Splitface Block are a dramatic option for walls, corner detailing and column elements. Striking effects are also achieved when HORIZON Splitface Block are incorporated into signage and entrance designs, or stacked with their bottom surfaces together to create a log cabin appearance.

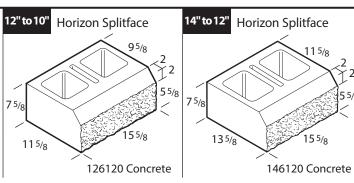












Unit Availability	NOMINAL WIDTHS					
CONFIGURATION	4" to 2"	6" to 4"	8" to 6"	10"to 8"	12" to 10"	14" to 12"
Stretcher			~	~	~	~
Flush End/Sash/Splitable		~	~	~	~	~
Bond Beam*			~	~	~	~
Double Flush End		~	~	~	~	~
All Solid	~	~				
Corner Configurations	Field Mitered Corners					

Contact your sales rep for: stocking and/or special order status, water repellent, integral color options, etc.

* Bond Beams only available with chamfer in the top position. Note: Not all block immediately available at all County Materials locations. All dimensions nominal.

Premier Ultra® Burnished Masonry Units

SHAPES AND SIZES



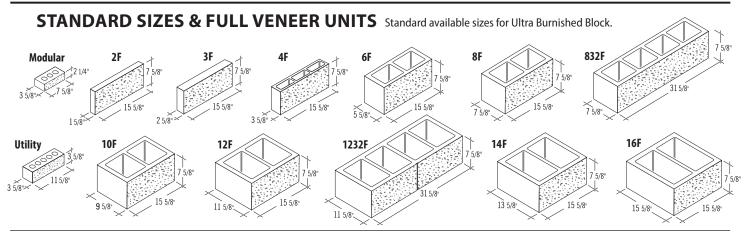
Premier Ultra® Burnished Masonry Units

SHAPES AND SIZES

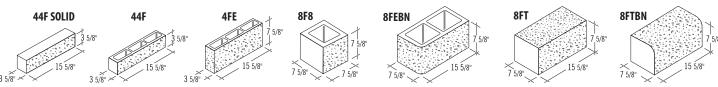


PREMIER ULTRA® BURNISHED MASONRY UNITS

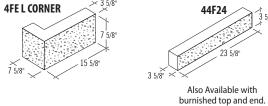
Premier Ultra Burnished Masonry Units provide design flexibility, superior performance, durability, and cost and time savings that replicate the appearance of polished stone or granite at a fraction of the cost.



The following shapes, finishes, corner arrangements, etc. are available for the standard sizes (2", 3", 4", 6", 8", 10", 12", 14" and 16") for the Ultra Burnished Block shown above.



The following shapes and finishes are available only for the sizes indicated, or as noted below the block.

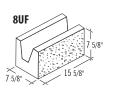


10" & 12" thicknesses.



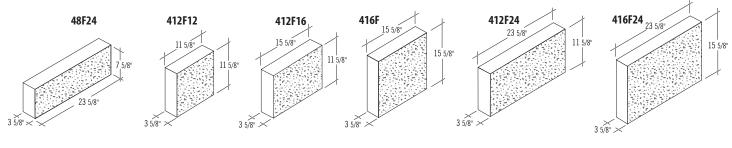


*Specify right or left (right shown).



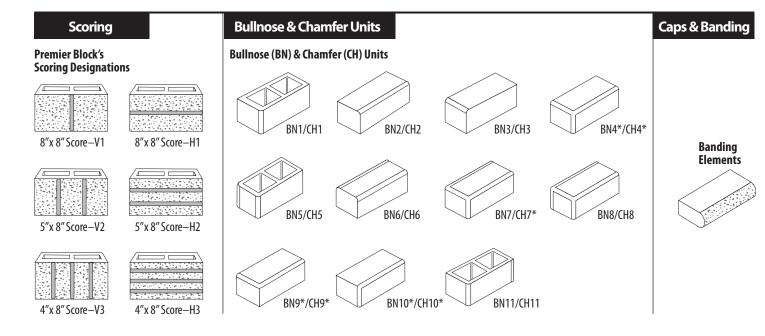
Also Available in 6", 10" & 12" thicknesses. Available with burnished top and bottom.

The following shapes are available with burnished tops and ends. A bullnose can be added (at top or end).



- **NOTES:** 1) * For these units, designate left (L) or right (R).
 - 2) Show faces to be burnished as face (F), end (E), top (T) and bottom (B).
 3) Corner units available for 4" units larger than the 8" x 16" faced units.
- 4) For running-bond patterns, corner lengths are 1/2 the field unit length +4"; finished face and end.
- 5) For stack-bond patterns, mitered corners are available
- 6) Mitered corners are not available in units larger than 16" long.

All dimensions nominal.



Horizon™ Burnished 4" to 2" size is shown. **CHAMFER** Also available in: • 6" to 4" • 8" to 6" • 10" to 12" • 12" to 10" hown with burnished face. All sizes solid (no cores). Top and chamfer can also Maximum length is 16". be burnished.

NOTES: 1) * For these units, designate left (L) or right (R).
2) Show faces to be burnished as face (F), end (E), top (T) and bottom (B).

- 3) Corner units available for 4" units larger than the 8" x 16" faced units.
- 4) For running-bond patterns, corner lengths are 1/2 the field unit length
- +4": finished face and end.
- 5) For stack-bond patterns, mitered corners are available.
- 6) Mitered corners are not available in units larger than 16" long.

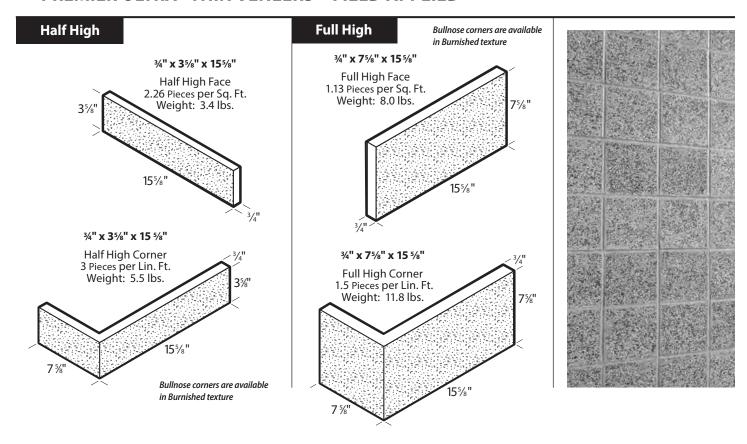






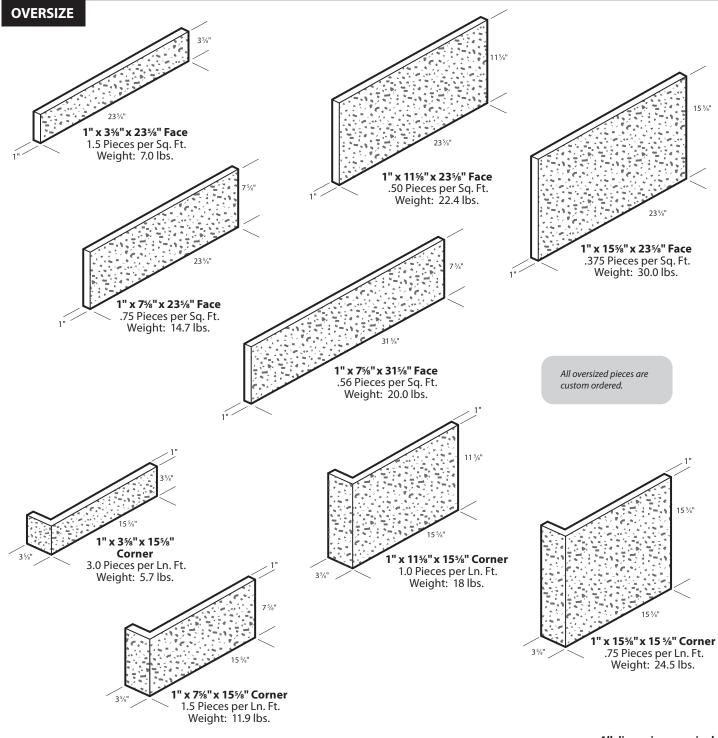
Premier Ultra® Burnished Masonry Units SHAPES AND SIZES

PREMIER ULTRA® THIN VENEERS - FIELD APPLIED



All dimensions nominal.

THIN VENEERS - FIELD APPLIED - OVERSIZE



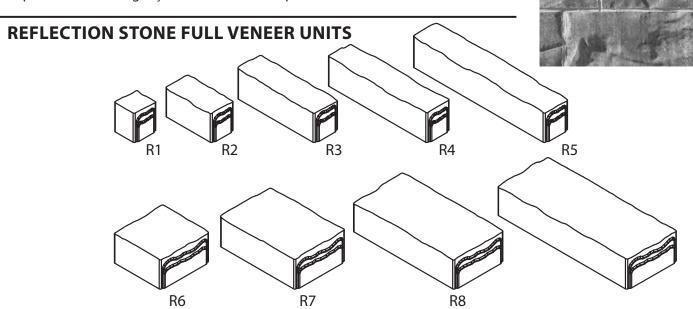


Reflection Stone® Masonry Units SHAPES AND SIZES – FACES & CORNERS



REFLECTION STONE® MASONRY UNITS

Reflection Stone mirrors the character and charm of natural stone, a timeless look that is still desired after centuries of use. Rich textures and alluring color blends impart an enchanting façade that affords the pure aesthetics of hand hewn stone.



Product	Size H x D x L (inches and mm)
Reflection Stone- R1	3 ¹ / ₄ x 3 ³ / ₄ x 3 ¹ / ₄ 83 x 95 x 83
Reflection Stone- R2	3 ¹ / ₄ x 3 ³ / ₄ x 7 83 x 95 x 178
Reflection Stone- R3	3 ¹ / ₄ x 3 ³ / ₄ x 10 ³ / ₄ 83 x 95 x 273
Reflection Stone- R4	3 ¹ / ₄ x 3 ³ / ₄ x 14 ¹ / ₂ 83 x 95 x 369
Reflection Stone- R5	3 ¹ / ₄ x 3 ³ / ₄ x 18 ¹ / ₄ 83 x 95 x 464

SF/	SF/	Lbs./
Layer	Pallet	Pallet
13.5	81	3280

Product	Size H x D x L (inches and mm)
Reflection Stone- R6	7 x 3 ³ / ₄ x 7 178 x 95 x 178
Reflection Stone- R7	7 x 3 ³ / ₄ x 10 ³ / ₄ 178 x 95 x 273
Reflection Stone- R8	7 x 3 ³ / ₄ x 14 ¹ / ₂ 178 x 95 x 369
Reflection Stone- R9	7 x 3 ³ / ₄ x 18 ¹ / ₄ 178 x 95 x 464

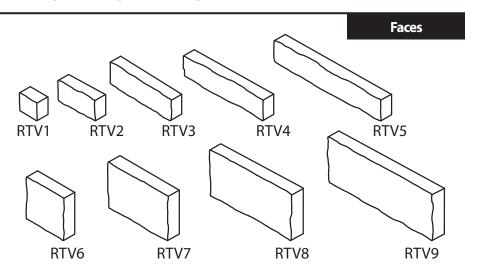
Pallet Layer

R8	R5	R7	R4	R3	R4	R9	R5	R8
R6 R9	R2	R7	R2	R4 R2 R2	R1 R3	R7 R2 R6	R3	R6 R2 R8
				AII	dim	ension	s no	minal.

R9

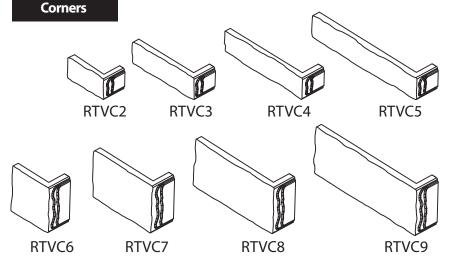
REFLECTION STONE® THIN VENEERS – FIELD APPLIED

Product	Size H x D x L (inches and mm)
Reflection Stone	3¹/ ₄ x 1 x 3¹/ ₄
Thin Veneer- RTV1	83 x 25 x 83
Reflection Stone	3 ¹ / ₄ x 1 x 7
Thin Veneer- RTV2	83 x 25 x 178
Reflection Stone	3 ¹ / ₄ x 1 x 10 ³ / ₄
Thin Veneer- RTV3	83 x 25 x 273
Reflection Stone	3 ¹ / ₄ x 1 x 14 ¹ / ₂
Thin Veneer- RTV4	83 x 25 x 369
Reflection Stone	3 ¹ / ₄ x 1 x 18 ¹ / ₄
Thin Veneer- RTV5	83 x 25 x 464
Reflection Stone	7 x 1 x 7
Thin Veneer- RTV6	178 x 25 x 178
Reflection Stone	7 x 1 x 10 ³ / ₄
Thin Veneer- RTV7	178 x 25 x 273
Reflection Stone	7 x 1 x 14 ¹ / ₂
Thin Veneer- RTV8	178 x 25 x 369
Reflection Stone	7 x 1 x 18 ¹ / ₄
Thin Veneer- RTV9	178 x 25 x 464



SF/	Layers/	SF/	Lbs./
Layer	Pallet	Pallet	Pallet
13.5	10	135	1474

* Reflection Stone GRAND thin veneer thickness will range from 3/4" to 1 1/4".



* Reflection Stone GRAND thin veneer thickness will range from 3/4" to 1 1/4".

^{**}All Return Ends are 3 3/4" in depth.

LF/	SF/	Lbs./
Box	Box	Box
4.57	6.22	

Product	Size H x D x L (inches and mm)
Reflection Stone	3 ¹ / ₄ x 1 x 7
Thin Veneer Corner- RTVC2	83 x 25 x 178
Reflection Stone	3 ¹ / ₄ x 1 x 10 ³ / ₄
Thin Veneer Corner- RTVC3	83 x 25 x 273
Reflection Stone	3 ¹ / ₄ x 1 x 14 ¹ / ₂
Thin Veneer Corner- RTVC4	83 x 25 x 369
Reflection Stone	3 ¹ / ₄ x 1 x 18 ¹ / ₄
Thin Veneer Corner- RTVC5	83 x 25 x 464
Reflection Stone	7 x 1 x 7
Thin Veneer Corner- RTVC6	178 x 25 x 178
Reflection Stone	7 x 1 x 10 ³ / ₄
Thin Veneer Corner- RTVC7	178 x 25 x 273
Reflection Stone	7 x 1 x 14 ¹ / ₂
Thin Veneer Corner- RTVC8	178 x 25 x 369
Reflection Stone	7 x 1 x 18 ¹ / ₄
Thin Veneer Corner- RTVC9	178 x 25 x 464

All dimensions nominal.

Thin veneer pieces are custom order. Contact your County Materials' representative for details.

Reflection Stone GRAND® Masonry Units

SHAPES AND SIZES



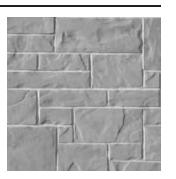
Reflection Stone GRAND® Masonry Units

SHAPES AND SIZES – FACES & CORNERS



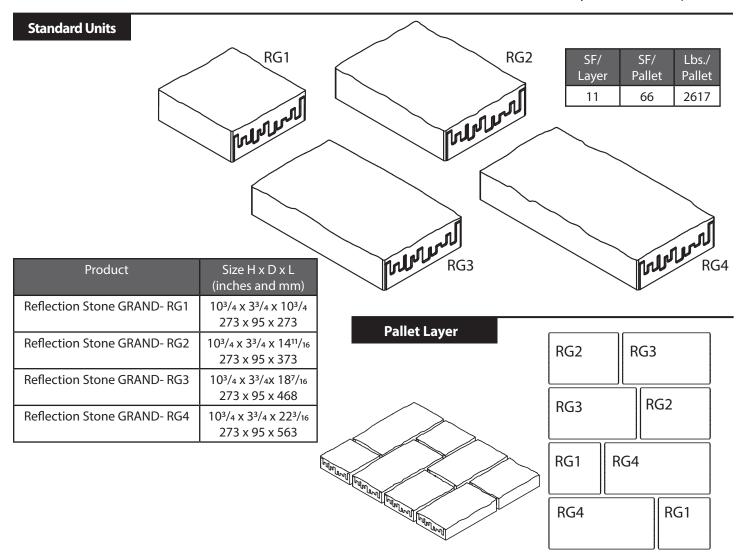
REFLECTION STONE GRAND® FULL VENEER





Left photo shown in GRAND only.

Right photo shows a combination of Reflection Stone® Masonry Units and Reflection Stone GRAND® Masonry Units with a random pattern.

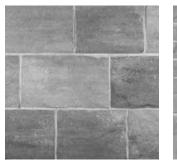


All dimensions nominal.

REFLECTION STONE GRAND® THIN VENEERS

Thin veneer pieces are custom order.

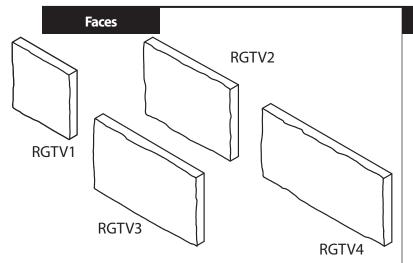
Contact your County Materials' representative for details.





Left photo shown in GRAND only.

Right photo shows a combination of Reflection Stone® Masonry Units and Reflection Stone GRAND® Masonry Units with a random pattern.

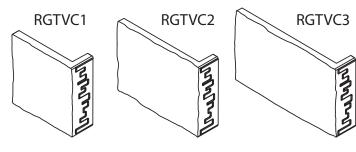


Product	Size H x D x L (inches and mm)
Reflection Stone GRAND	10 ³ / ₄ x 1 x 10 ³ / ₄
Thin Veneer- RGTV1	273 x 25 x 273
Reflection Stone GRAND	10 ³ / ₄ x 1 x 14 ¹¹ / ₁₆
Thin Veneer- RGTV2	273 x 25 x 373
Reflection Stone GRAND	10 ³ / ₄ x 1 x 18 ⁷ / ₁₆
Thin Veneer- RGTV3	273 x 25 x 468
Reflection Stone GRAND	10 ³ / ₄ x 1 x 22 ³ / ₁₆
Thin Veneer- RGTV4	273 x 25 x 563

 $^{{\}it *Reflection Stone GRAND thin veneer thickness will range from 3/4" to 1 1/4"}.$

SF/	Layers/	SF/	Lbs./
Layer	Pallet	Pallet	Pallet
11	10	110	1412

Corners



Product	Size H x D x L (inches and mm)	
Reflection Stone GRAND	10 ³ / ₄ x 1 x 10 ³ / ₄	
Thin Veneer Corner- RGTVC1	273 x 25 x 273	
Reflection Stone GRAND	10 ³ / ₄ x 1 x 14 ¹¹ / ₁₆	
Thin Veneer Corner- RGTVC2	273 x 25 x 373	
Reflection Stone GRAND	10³/ ₄ x 1 x 18 ⁷ / ₁₆	
Thin Veneer Corner- RGTVC3	273 x 25 x 468	

^{*} Reflection Stone GRAND thin veneer thickness will range from 3/4" to 1 1/4".

^{**}All Return Ends are 3 3/4" in depth.

LF/	SF/	Lbs./
Box	Box	Box
5.53	8.69	

Reflection Brick® Masonry Units

SHAPES AND SIZES



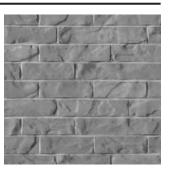
Scored Smooth Block

SHAPES AND SIZES



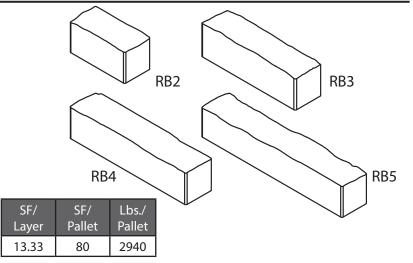
REFLECTION BRICK® FULL VENEER

Thin veneer pieces are custom order.
Contact your County Materials' representative for details.

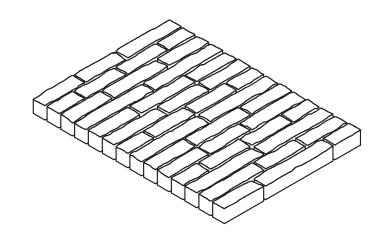


Standard Units

Product	Size H x D x L (inches and mm)
Reflection Brick- RB2	3 ¹ / ₄ x 3 ³ / ₄ x 7 83 x 95 x 178
Reflection Brick- RB3	3 ¹ / ₄ x 3 ³ / ₄ x 10 ³ / ₄ 83 x 95 x 273
Reflection Brick- RB4	3 ¹ / ₄ x 3 ³ / ₄ x 14 ¹ / ₂ 83 x 95 x 369
Reflection Brick- RB5	3 ¹ / ₄ x 3 ³ / ₄ x 18 ¹ / ₄ 83 x 95 x 464



Pallet Layer

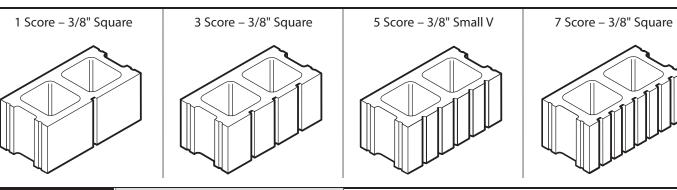


RB2	RB5				RB3	
RB3	RB3			RB4		
RB5			RB5			
RB2	RB3		RB3			RB2
RB4		RB3			RB3	
RB3	RB4				RB3	
RB5			RB5			
RB2	RB3		RB3			RB2
RB3	RB3			RB4		
RB3	RB4				RB3	
RB5			RB5			
RB3	RB4				RB3	
RB2	RB3		RB3			RB2
RB4		RB3			RB3	

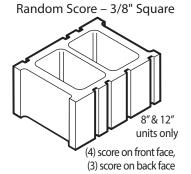
All dimensions nominal.

SCORED SMOOTH BLOCK

Whether they're used as horizontal accent bands or to clad exterior and interior walls, SCORED SMOOTH BLOCK lend a **rich façade of uniformly clean, modern lines**. When orchestrated in combination with highly textured Fullface Split masonry, the contrasting flat surfaces of SCORED SMOOTH BLOCK offer an attractive and interesting solution for commercial, industrial and residential architecture. Several score options are available, including: 3/8" square score, 3/8" small "V" score and 3/8" round score. *Call for availability*.



Unit Availability	NOMINAL WIDTHS						
CONFIGURATION	4"	6"	8"	10"	12"	14"	16"
Stretcher			~	~	~	~	~
Flush End/Sash/Splitable	~	V	V	~	V	V	~
Bond Beam		~	~	~	V	V	~
Double Flush End	V	V	~	~	V	V	~
All Solid	~						
Half Block – 8" Long			~		V		
Half High – 4" High	V	~	~	~	V		
Corner Configurations	8" Return corner / 4" Corner 15 5/8" Long						



Score Options			
3/8" Square Score 3/8 3/8	3/8" Small V Score	3/8" Round Score	* Depth of scores vary by manufacturing location. Contact your local County Materials representative for information. Contact your sales rep for:
Available Scores: 1, 3, 5, 7	Available Scores: 1, 3, 5, 7	1/4" Deep Available Scores: 1 1/8" Deep Available Scores: 1, 3, 5	stocking and/or special orde status, water repellent, integ color options, etc.

Note: Not all block immediately available at all County Materials locations.

All dimensions nominal.



Splitface Concrete Masonry Units

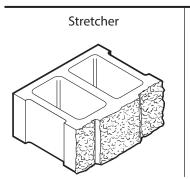
SHAPES AND SIZES

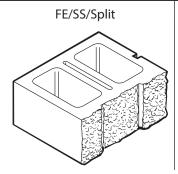


SHADOW STONE™ BLOCK

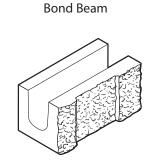
SHADOW STONE casts a vivid, rich texture on exposed exterior and interior settings.

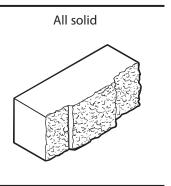
Non-uniform in shape when laid in simple running bond, SHADOW STONE conveys a rugged, stone-like appearance, reading like **handcrafted masonry**. Every two blocks produce six shapes! Variable depth splitting produces the block's smaller scale to capture the exciting effects of sunlight and shadow.



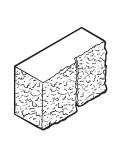


Special Corner (12" Long)









		I			
Unit Availability	NOMINAL WIDTHS				
CONFIGURATION	4"	8"	12"	14"	16"
Stretcher		~	~		
Flush End/Sash/Splitable		~	~		
Bond Beam	1	~	~		
Double Flush End	~				
All Solid	V				
Corner Configurations 4" Corner 12" Long					

Contact your sales rep for: stocking and/or special order status, water repellent, integral color options, etc.

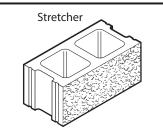
Note: Not all block immediately available at all County Materials locations.

All dimensions nominal.

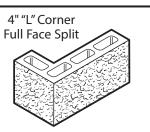
SPLITFACE CONCRETE MASONRY UNITS

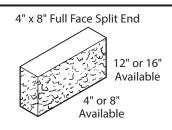
SPLITFACE masonry units lend a **refined beauty of hewn, chiseled stone** to architecture – qualities that convey permanence and stability. The randomly textured face and rugged pattern of split units creates an ever-changing visual scenery on buildings throughout the day. SPLITFACE masonry is a durable yet versatile design option for commercial, industrial, institutional and residential construction.

SPLITFACE LOAD-BEARING & FULL VENEER UNITS









Unit Availability	NOMINAL WIDTHS						
CONFIGURATION	4"	6"	8"	10"	12"	14"	16"
Stretcher			~	~	~	~	~
Flush End/Sash/Splitable			~	~	~	~	~
Bond Beam		~	~	~	~	~	~
Double Flush End	~	V	~	~	~	~	~
All Solid	~						
Half Block – 8" Long			~	~	~		
Half High – 4" High	~	~	~	~	~		
Corner Configurations	8" C	orner /	4" "L" (Corner /	4" Cor	ner 12'	Long

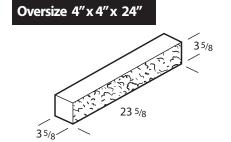
Contact your sales rep for: stocking and/or special order status, water repellent, integral color options, etc. Note: Not all block immediately available at all County Materials locations.

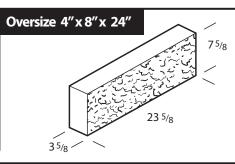
All oversize block are custom ordered.

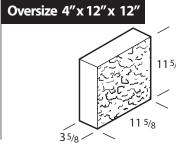
Oversize block produced in Janesville,
Burnished colors only.

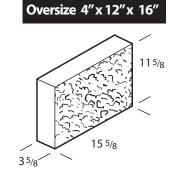
Corners can only be produced in up to 16" lengths.

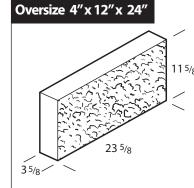
All dimensions nominal.

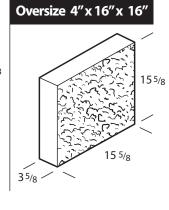


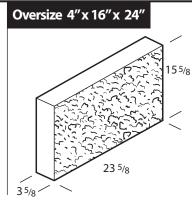












Splitface Concrete Masonry Units

SHAPES AND SIZES

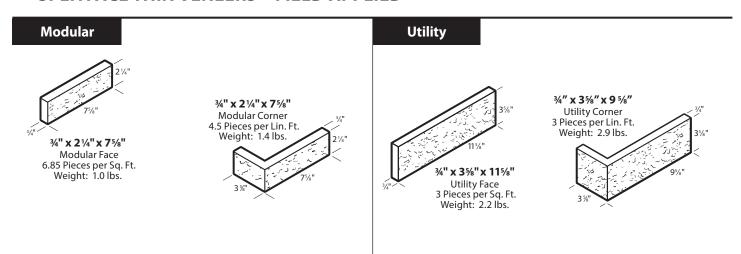


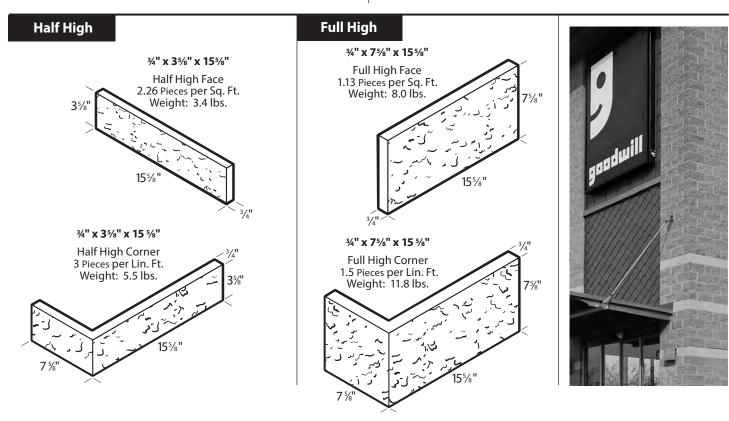
Splitface Concrete Masonry Units with Score(s)

Shapes and Sizes



SPLITFACE THIN VENEERS - FIELD APPLIED





Note: Splitface thickness will range from 3/4" to 11/4" thick on applicable sizes.

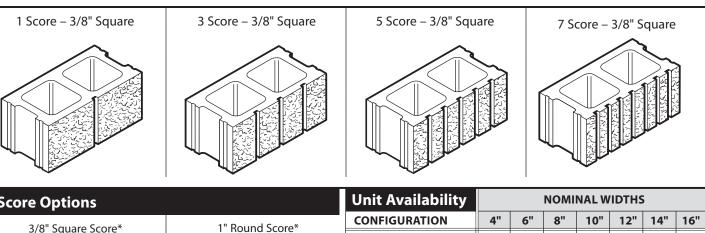
All dimensions nominal.

SPLITFACE / ROCKFACE BLOCK WITH SQUARE OR ROUND SCORE(S)

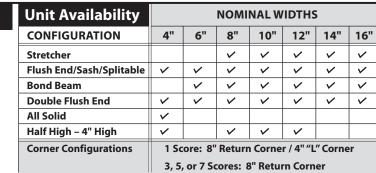
Present symmetrical lines and formality to walls with tooled scored splitface units.

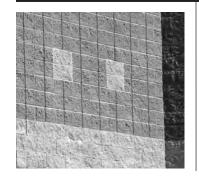
SCORED SPLITFACE are divided into 2, 4, 6 or 8 vertical split ribbed sections.

These ribs are proportioned for vertical alignment in either a running or stacked bond placement. *Call for availability*.



Score Options	
3/8" Square Score*	1" Round Score*
3/8 3/8	1 1/2
Available Scores: 1, 3, 5, 7	Available Scores: 7 (Available in 8″ units only)





Contact your sales rep for: stocking and/or special order status, water repellent, integral color options, etc.

* Depth and width of scores vary by manufacturing location. Contact your local County Materials representative for information.

Note: Not all block immediately available at all County Materials locations All dimensions nominal.

Splitface Concrete Masonry Units with Score(s)

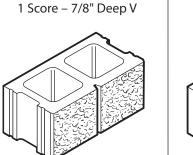
SHAPES AND SIZES

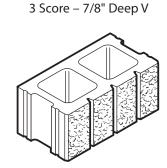


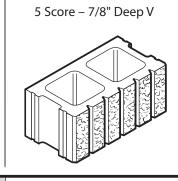
Transplit® Block SHAPES AND SIZES



SPLITFACE / ROCKFACE BLOCK WITH DEEP V SCORE(S)







Unit Availability	NOMINAL WIDTHS						
CONFIGURATION	4"	6"	8"	10"	12"	14"	16"
Stretcher			~		~		
Flush End/Sash/Splitable			~		V		
Bond Beam			~		V		
All Solid	~						
Corner Configurations	1 Score: 8" Return Corner / 4" "L" Corner 3, 5, or 7 Scores: 8" Return Corner						

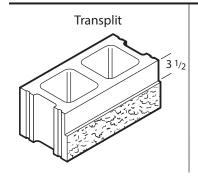
Contact your sales rep for: stocking and/or special order status, water repellent, integral color options, etc.

* Depth and width of scores vary by manufacturing location. Contact your local County Materials representative for information.

TRANSPLIT® BLOCK

Fullface split and smooth face units are uniquely combined in one unit.

TRANSPLIT BLOCK allow roof flashing to be installed against a smooth surface for **water penetration integrity**, while maintaining the aesthetic features of your building. TRANSPLIT BLOCK can also be used to create accent bands.





Unit Availability	NOMINAL WIDTHS						
CONFIGURATION	4"	6"	8"	10"	12"	14"	16"
Stretcher			~	~	~		
Flush End/Sash/Splitable			~	V	V		
Bond Beam			~	~	V		
Double Flush End	~	~	~	V	V		
Corner Configurations	Field Mitered Corners						

Contact your sales rep for: stocking and/or special order status, water repellent, integral color options, etc.

Note: Not all block immediately available at all County Materials locations.

All dimensions nominal.

Note: Not all block immediately available at all County Materials locations.

All dimensions nominal.

Mortar and Cement Mixes



Calculating Quantities



5.76

5.05

4.8

4.57

4.52

4.55

3.00

ALL TABLES PROVIDED ARE INTENDED AS A "RULE OF THUMB" ONLY.

MORTAR MIX & USE SELECTION:

1 PART MORTAR, 3 PARTS MASON SAND OR 9 BAGS OF MORTAR TO ONE CUBIC YARD OF MASON SAND

Number of Block per Bag of Mortar:

45 to 50 concrete block (4" or 6" regular)
35 to 40 concrete block (8" regular)
35 to 40 concrete block (12" regular)

Number of Modular Brick per Bag of Mortar:

Approximately 125 brick

DO NOT use Masonry Cements for producing concrete.

C 270 - 14a TABLE X1.1 Guide for the Selection of Masonry Mortars

			*			
Mortar Type						
Location	Building Segment	Recommended	Alternative			
Exterior,	Load-bearing wall	N	SorM			
above grade Non-load-bearing wall Parapet wall		ОВ	NorS			
		N	S			
Exterior, at or below grade	Foundation wall, retaining wall, manholes, sewers, pavements, walks, and patios	S ^c	M or N ^c			
Interior	Load-bearing wall	N	SorM			
	Non-load-bearing partitions	0	N			
Interior or Exterior	Tuck pointing	Refer to ((Appen				

- **A.** This table does not provide for many specialized mortar uses, such as chimney, reinforced masonry, and acid-resistant mortars.
- **B.** Type O mortar is recommended for use where the masonry is unlikely to be frozen when saturated, or unlikely to be subected to high winds or other significant lateral loads. Type N or S mortar should be used in other cases.
- **C.** Masonry exposed to weather in a nominally horizontal surface is extremely vulnerable to weathering. Mortar for such masonry should be selected with due caution.

TYPICAL STUCCO MIXES: Measured in Parts					
	Portland Cement	Hydrated Lime	Plaster Sand		
Scratch Coat	1	1	6		
Brown Coat	1	1	7.5		
Finish Coat	1	2	9		

(1) CUBIC FOOT BAG WEIGHTS

Portland Cement	(94 lb. bag)
Lime	(50 lb. bag)
M =	80 lbs.
S =	75 lbs.
N =	70 lbs.

DO NOT use Masonry Cements for producing concrete.

TYPICAL CONCRETE MIX:

Portland Cement (94 lb. bag) Concrete Sand (235 lbs.) 3/4" to 1" Rock (259 lbs.)

This concrete mix will yield 3.5 to 3.75 cubic feet of concrete (27 cubic feet = 1 cubic yard)

Cubic Feet =
Length (ft.) x Width (ft.) x

Cubic Yards = $\frac{\text{Cubic Feet}}{27}$ Cubic Feet

- Do not use excessive water in your concrete mix!
 Excessive water will reduce the strength of the concrete and its durability.
- **Curing** of the concrete is very important and must be started immediately after the finishing of the surface.
- **Sealing** of the concrete surface is also important. Sidewalks, patios and driveways should be sealed to prevent surface deterioration. Contact County Materials Corporation for recommended curing and sealing products.

SAND & MORTAR CEMENT – VOLUMES/RATIOS:

Yard/Cubic Foot Volume

Mason Sand: (1) cu. yd. = 27 cu. ft. = approx. 2,700 lbs. = 1.35 Ton Mortar/Masonry Cements: (1) bag = (1) cu. ft.

Mason sand ratio: and a minimum of 2-1/4 to a maximum of 3 times the volume of cement materials.

Sand to Mortar

Mortar Type F	1Ton 300 lbs. Proportions	7 ba 1 ba (Cement:	g	
M	S	N	0	K
1:0.25:3.75	1:0.5:4.5	1:1:6	1:2:9	1:3:12

All dimensions nominal.

MORTAR PREMIX M,S,N

MORTAR ESTIMATING CHART FOR 80LB. BAG

Masonry Units	Yield Per 80 lb. Bag	No. of Bags Per 1,000 Units
Modular Brick	40	25
Queen Sized Brick	34	30
King Sized Brick	27	37
Utility Brick	16	63
4" Block	12	83
6" Block	12	83
8" Block	11	90
10" Block	11	90
12" Block	10	100

CORE FILL GROUT *Estimatina Chart for 80lb. Baa*

Masonry Units	Bags Required per 100 sq. ft.				
4"	14				
6"	35				
8"	47				
12"	80				

NUMBER OF BLOCK PER (5) FT³ BAG OF POLYSTYRENE BEADS:

	Compacted Block/Bag	Loose Block/Bag
8" Regular	18	23
8" Thermal	22	28
8" Thermal 1 Stuffer	37	40
12" Regular	11	15
12" Thermal	11	15
12" Thermal 1 Stuffer	14	19
12" Thermal 2 Stuffers	18	23

CLAY BRICK PER SQ. FT.*:						
	W x H x L in inches	Sq. Ft. Mult. by				
Modular	$3^{5/8} \times 2^{1/4} \times 7^{5/8}$	6.86				
Standard	$3^{5}/8 \times 2^{1}/4 \times 8$	6.55				
Roman	3 ¹ / ₂ x 1 ⁵ / ₈ x 11 ⁵ / ₈	6.00				
Oversize/Scotty/Queen/						

Princess, Builders Special 3 x 2³/₄ x 8 ³/₄

 $3^{1/2} \times 2^{3/4} \times 7^{5/8}$

 $3^{1/8} \times 2^{5/8} \times 9^{5/8}$

35/8 x 21/4 x 115/8

 $3 \times 2^{13}/_{16} \times 9^{5}/_{8}$

 $3^{5/8} \times 3^{5/8} \times 7^{5/8}$

35/8 x 35/8 x 115/8

NUMBER OF

Engineer

Kingsize

Norman

Utility

Engineer, Kingsize

Closure, Economo

NUMBER OF CONCRETE BLOCK PER SQ. FT.*:							
	Square Feet Multiplied by						
Concrete Block (8"x16" face)	1.125						

HERITAGE COLLECTION DESIGNER SERIES:							
CONCRETE BRICK* (see page 76)	W x H x L in inches	No. Required per Sq. Ft.					
Modular	$3^{5/8} \times 2^{1/4} \times 7^{5/8}$	6.85					
Engineer	$3^{5/8} \times 2^{3/4} \times 7^{5/8}$	5.67					
King	$3^{5/8} \times 3 \times 9^{3/4}$	4.2					
Closure	$3^{5/8} \times 3^{5/8} \times 7^{5/8}$	4.5					
Utility	35/8 x 35/8 x 115/8	3					
Half High	35/8 x 35/8 x 155/8	2.25					

For metric conversions, refer to the tables on page 105.

* Includes mortar joint

Estimating Guides



All dimensions nominal.

Fire Resistance Ratings



ALL TABLES SHOWN BELOW ARE INTENDED AS A "RULE OF THUMB" ONLY.

REGULAR BLOCK UNIT QUANTITIES	ATE VOLUME REQUIRED ORE VOIDS IN BLOCK						
Standard Block (8" high x 16" long)-(nominal dimensions)	6 x 8 x 16	2 core	0.19 cu. ft./block or 46% void				
1.125 block per square foot of wall area	8 x 8 x 16	2 core	0.27 cu. ft./block or 47% void				
Concrete Brick	10 x 8 x 16	2 core	0.37 cu. ft./block or 52% void				
King = 4.2 brick per square foot of wall area Utility = 3 brick per square foot of wall area	12 x 8 x 16	2 core	0.48 cu. ft./block or 56% void				
Half-high Block (4" high x 16" long)	14 x 8 x 16	2 core	0.55 cu. ft./block or 55% void				
2.25 block per square foot of wall area	16 x 8 x 16	2 core	0.64 cu. ft./block or 55% void				
Calculation example: 5,000 - 8" block to be filled: 5,000 x 0.27 = 1,350 cu. ft. ÷ 27 cu. ft. per cu. yard = 50 cu. yards							

BOND BEAM & LINTEL BLOCK								
APPROXIMATE VOLUME OF GROUT REQUIRED TO FILL BOND BEAMS AND LINTELS								
6" BOND BEAM 8" BOND BEAM 10" BOND BEAM 12" BOND BEAM								
75/8 -55/8	₩ 75/8	75/8 75/8		75/8 75/8 - 95/8	75/8 115/8			
6" LINTEL -	8" LINTEL –	12" LINTEL -		CUBIC FEET AND %	VOID TO FILL ONE BLOCK			
K/OUTS	K/OUTS	K/OUTS		6" Bond Beam	0.16 cu. ft. / 39% void			
Do Do T	Don Doll	120,20,00	ΙŢ	8" Bond Beam	0.20 cu. ft. / 37% void			
	000	2020		10" Bond Beam	0.27 cu. ft. / 39% void			
15 5/8	\$00 15 5/8	100000000	15 ⁵ /8	12" Bond Beam	0.33 cu. ft. / 41% void			
100	300	30,00,00,00		6" Lintel	0.19 cu. ft. / 47% void			
		60000		8" Lintel	0.32 cu. ft. / 58% void			
<u></u>	7 5/8	11 5/8	I -	12" Lintel	0.56 cu. ft. / 67% void			

INTERNATIONAL BUILDING CODE

Table 721.3.2

Minimum Equivalent Thickness (Inches) of Bearing or Nonbearing Concrete Masonry Walls a, b, c, d

TYPE OF AGGREGATE		FIRE-RESISTANCE RATING (hours)													
TIPE OF AGGREGATE	1/2	3/4	1.0	1-1/4	1-1/2	1-3/4	2.0	2-1/4	2-1/2	2-3/4	3.0	3-1/4	3-1/2	3-3/4	4
Pumice or expanded slag	1.5	1.9	2.1	2.5	2.7	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.5	4.7
Expanded shale, clay or slate	1.8	2.2	2.6	2.9	3.3	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	4.9	5.1
Limestone, cinders or unexpanded slag	1.9	2.3	2.7	3.1	3.4	3.7	4.0	4.3	4.5	4.8	5.0	5.2	5.5	5.7	5.9
Calcareous or siliceous gravel	2.0	2.4	2.8	3.2	3.6	3.9	4.2	4.5	4.8	5.0	5.3	5.5	5.8	6.0	6.2

For SI: 1 inch - 25.4 mm

- **a.** Values between those shown in the table can be determined by direct interpolation.
- **b.** Where combustible members are framed into the wall, the thickness of solid material between the end of each member and the opposite face of the wall, or between members set in from opposite sides, shall not be less than 93 percent of the thickness shown in the table.
- **c.** Requirements of ASTM C 55, ASTM C 73 or ASTM C 90 shall apply.
- **d.** Minimum required equivalent thickness corresponding to the hourly fire-resistance rating for units with a combination of aggregate shall be determined by linear interpolation based on the percent by volume of each aggregate used in manufacture.



Conversions



	STA	NDARD COI	NCRETE BLO	CK	STANDARD LIGHTWEIGHT BLOCK				
NOMINAL BLOCK SIZE & DESCRIPTION width x height x length	STOCK NO.	AVERAGE WT. PER BLOCK*	NO. BLOCK PER PALLET*	FIRE RATING*	STOCK NO.	AVERAGE WT.PER BLOCK*	NO. BLOCK PER PALLET*	FIRE RATING*	
		_							
CONCRETE BRICK	150100	4	768	-	-	-	-	-	
2 x 8 x 16 Solid (Soaps)	150135	15	225	-	-	-	-	-	
3 x 8 x 16 Solid	150150	27	135	-	-	24	135	1 Hr.	
4 x 8 x 16 REGULAR	040000	25	150	-	040200	18	150	1 Hr.	
4 x 8 x 16 Solid	040054	35	120	1 Hr.	040254	26	120	2 Hrs.	
4 x 4 x 16 Half Course	040008	12	341	-	040208	9	341	-	
4 x 8 x 8 Half Block	040002	13	300	-	040202	10	300	-	
6 x 8 x 16 REGULAR	060000	28	120	1 Hr.	060200	20	120	1 Hr.	
6 x 8 x 16 Solid	060054	54	60	3 Hrs.	060254	40	60	4 Hrs.	
6 x 4 x 16 Half Course	060008	14	260	-	060208	10	260	-	
6 x 8 x 8 Half Block	060002	15	200	-	060202	11	200	-	
8 x 8 x 16 REGULAR	080000	38	90	1 Hr.	080200	28	90	2 Hrs.	
8 x 8 x 16 Medium	080000M	33	90	2 Hrs.	-	-	-	-	
8 x 8 x 16 Special 2 Hr. Fire	080040	43	90	2 Hrs.	-	-	-	-	
8 x 8 x 16 Solid	080055	78	45	4 Hrs.	-	-	-	-	
8 x 8 x 16 Firewall 3 Hr. Fire	080045	56	60	3 Hrs.	-	-	-	-	
8 x 8 x 16 - 75% Solid	-	-	-	-	080250	47	75	4 Hrs.	
8 x 4 x 16 Half Course	080008	19	195	-	080208	14	195	-	
8 x 8 x 4 Quarter Block	080001	19	210	-	080201	14	210	-	
8 x 8 x 8 Half Block	080002	20	180	-	080202	16	180	-	
8 x 8 x 12 Three Quarter Block	080003	33	120	-	080203	24	120	-	
10 x 8 x 16 REGULAR	100000	45	78	2 Hrs.	100200	33	78	3 Hrs.	
10 x 4 x 16 Half Course	100008	23	169	-	100208	17	169	-	
10 x 8 x 4 Quarter Block	100001	24	182	-	100201	17	182	-	
10 x 8 x 8 Half Block	100002	24	156	-	100202	18	156	-	
10 x 8 x 12 Three Quarter Block	100003	36	102	-	100203	26	102	-	
12 x 8 x 16 REGULAR	120000	50	60	2 Hrs.	120200	36	60	4 Hrs.	
12 x 8 x 16 Medium	120000M	43	60	3 Hrs.	-	-	-	-	
12 x 8 x 16 Firewall 3 Hr. Fire	120045	59	65	3 Hrs.	-	-	-	-	
12 x 8 x 16 Firewall 4 Hr. Fire	120050	66	55	4 Hrs.	-	-	-	_	
12 x 4 x 16 Half Course	120008	25	120	-	120208	18	120	-	
12 x 8 x 4 Quarter Block	120001	26	140	-	120201	20	140	-	
12 x 8 x 8 Half Block	120002	26	130	-	120202	20	130	-	
12 x 8 x 12 Three Quarter Block		40	60	-	120203	28	60	-	
14 x 8 x 16 REGULAR	140000	60	54	3 Hrs.	****	46	54	4 Hrs.	
16 x 8 x 16 REGULAR	160000	68	45	4 Hrs.	****	51	45	4 Hrs.	
IOAOA IONEGOLAN	100000	00	7.5	T 1113.	I		7.5	T 1113.	

* Average weights, number of gray or color blocks per skid and fire ratings may vary slightly by location. **** SPECIAL ORDER. All dimensions nominal.

LENGTH EQUIVALENTS										
UNIT	MILLIMETERS	CENTIMETERS	INCHES	FEET	YARDS	METERS				
1 MM =	1.00	.10	.03937	.003281	.001094	.001				
1 CM =	10.00	1.00	.3937	.032808	.010936	.01				
1 INCH =	25.4001	2.54001	1.00	.083333	.027778	.025400				
1 FOOT =	304.801	30.4801	12.00	1.00	.333333	.304801				
1 YARD =	914.402	91.4402	36.00	3.00	1.00	.914402				
1 METER =	1000.00	100.00	39.37	3.28083	1.09361	1.00				

WEIGHT EQUIVALENTS							
UNIT	GRAINS	GRAMS	OUNCES (TROY)	OUNCES (AVOIR.)	POUNDS (TROY)	POUNDS (AVOIR.)	KILOGRAMS (AVOIR.)
1 GRAIN =	1.00	.064799	.002083	.002286	.000174	.000143	.000065
1 GRAM =	15.4324	1.00	.032151	.035274	.002679	.002205	.001
1 OUNCE (TROY) =	480.00	31.1035	1.00	1.09714	.083333	.068571	.031104
1 OUNCE (AVOIR.) =	437.5	28.3495	.911458	1.00	.075955	.0625	.028350
1 POUND (TROY) =	5,760.00	373.242	12.00	13.1657	1.00	.822857	.373242
1 POUND (AVOIR.) =	7,000.00	453.592	14.5833	16.00	1.21528	1.00	.453592
1 KILOGRAM =	15,432.4	1,000.00	32.1507	35.2740	2.67923	2.20462	1.00

VOLUME AND CAPACITY EQUIVALENTS								
UNIT	CUBIC CENTIMETERS	CUBIC INCHES	LITERS	QUARTS (LIQUID)	QUARTS (DRY)	GALS (LIQUID)	GALS (DRY)	CUBIC FEET
1 CU. CENTIMETER =	1.00	.06102	.001	.00106	.00091	.00026	.00023	.00004
1 CU. INCH =	16.387	1.00	.01639	.01732	.01488	.00433	.00372	.00058
1 GILL =	118.29	7.2188	.11829	.125	.10742	.03125	.02686	.00418
1 PINT (LIQUID) =	473.18	28.875	.47318	.50	.42968	.125	.10742	.01671
1 PINT (DRY) =	550.62	33.600	.55062	.58182	.50	.14546	.125	.01945
1 LITER =	1,000.00	61.023	1.00	1.0567	.90808	.26417	.22702	.03531
1 QUART (LIQUID) =	946.36	57.75	.94636	1.00	.85937	.25	.21484	.03342
1 QUART (DRY) =	1,101.20	67.201	1.1012	1.1637	1.00	.29091	.25	.03889
1 GALLON (LIQUID) =	3,785.4	231.00	3.7854	4.00	3.4375	1.00	.85937	.13368
1 GALLON (DRY) =	4,404.9	268.80	4.4049	4.6546	4.00	1.1636	1.00	.15556
1 PECK =	8,809.8	537.61	8.8098	9.3092	8.00	2.3273	2.00	.31111
1 CU. FOOT =	28,317.0	1,728.00	28.317	29.922	25.714	7.4805	6.4285	1.00
1 BUSHEL =	35239.3	2,150.4	35.239	37.237	32.00	9.3092	8.00	1.2445
1 BARREL =	119,241.2	7,276.5	119.24	126.00	108.28	31.50	27.070	4.2109
1 CU. YARD =	764,559.4	46,656.00	764.56	807.90	694.28	201.97	173.57	27.00
1 CU. METER =	1,000,000.00	61,023.4	1,000.00	1,056.7	908.08	264.17	227.02	35.314

* Average weights, number of blocks per skid and fire ratings may vary slightly by location. All dimensions nominal.

County Materials' Landscape & Masonry Locations:



Contact Customer Service at (800) 242-7733 or visit our website at www.countymaterials.com for additional information about County Materials' Dealer Locations.

Product availability also includes FOB Janesville, WI.

Appleton

3019 W Prospect Ave. Appleton, WI 54914 920-734-7733

Eau Claire

1211 Menomonie St. Eau Claire, WI 54703 715-834-7701

Green Bay

2448 Century Rd. Green Bay, WI 54303 920-497-2416

Hazelhurst

6857 US Hwy 51 Hazelhurst, WI 54531 715-356-1174

Holmen

611 Empire St. Holmen, WI 54636 608-526-9020

Madison

6399 Nesbitt Rd. Madison, WI 53719 608-845-8636

Marathon

205 North St. Marathon, WI 54448 715-848-1365

Oak Creek

7200 S 10th St. Oak Creek, WI 53154 414-764-8700

Rice Lake

3200 S Main St. Rice Lake, WI 54868 715-234-8144

Roberts

1203 70th Ave. Roberts, WI 54023 715-749-4121

Stevens Point

2000 Patch St. Stevens Point, WI 54481 715-341-0991

Milwaukee/Butler

5000 North 124th Street Milwaukee, WI 53225 262-896-0755

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WHERE AMERICANS LIVE, WORK AND PLAY



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We value your business. Please contact your County Materials' representative for specific information on products and their availability in your area.



Weston

9303 Schofield Ave.

Wisconsin Rapids

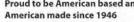
Wisconsin Rapids, WI 54494

Weston, WI 54476

715-359-7731

2310 N 40th St.

715-423-7339

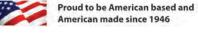














Additional Information ABOUT OUR MASONRY PRODUCTS



- Resources, Events and Education
- Masonry Product Technical Data and Warranty Information



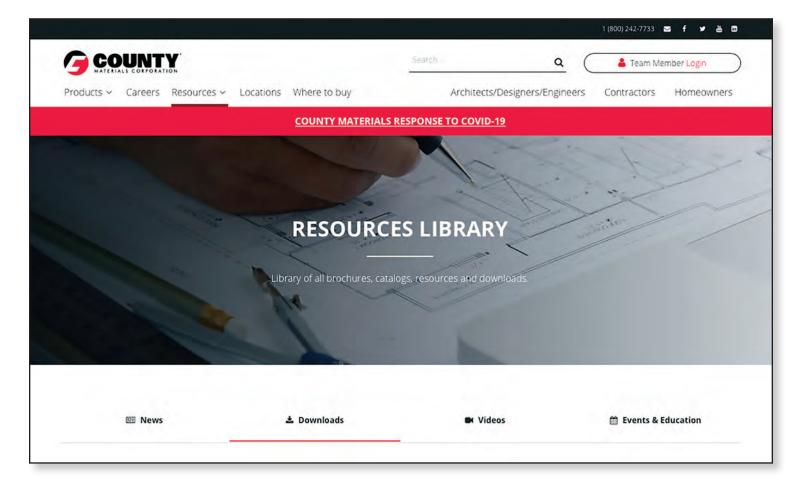
Splitface Concrete Masonry Units – SAND CASTLE (Custom Color)

Resources, Events and Education



Resources

For additional product information including technical data, specifications, or specific product brochures and catalogs, visit our Resources on our website at: www.countymaterials.com.



Downloadable Architectural Design Library

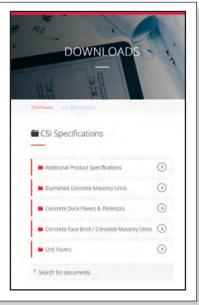
With architects and designers in mind, we've taken our most popular masonry product lines and created seamless, high-resolution color and texture files for

use in architectural design software. By providing your contact information, you will gain access to our current library of architectural design files.



CSI Specifications

County Materials posts product specifications on our website. Find County Materials' Product Specifications by clicking on our Resources Library/ Downloads.



Resources (Continued)

Color Identifying Fan Decks, Chip Kits and Hand Panels

Contact your County Materials Sales Representative to learn more about these color selection resources and which of our products they are currently available in. For more information call Customer Service at 800-242-7733, or email info@countymaterials.com.





Chip Kits Hand Panels

Events and Education

County Materials periodically sponsors or hosts various seminars, events or tradeshows aimed at educating contractors, architects and engineers on masonry products and practices. For more information on scheduled events, or to schedule your own, visit our website under Events & Education.

AIA/CES and LA/CES Box Lunch Educational Courses

In person presentation or virtual conferencing to your location or multiple locations.

County Materials Corporation, and our industry associate AIA/CES Providers, offer several AIA/CES and LA/CES approved courses for architects, landscape architects, engineers, developers and builders interested in learning more about diverse construction products. Instructors will set up at your work place and provide a complimentary lunch to all program attendees.

Available Courses:

- Concrete Roof Deck Paver System II
- Burnished Concrete Masonry
- Decorative Concrete Face Brick
- Permeable Paver Design & Performance III
- Commercial Interlocking Paving
- Concrete Thin Veneers –
 The Advantages of Concrete Thin Veneers
- Concrete Masonry Veneer Units
- County Materials Block and Paver Plant Tour

Additional learning seminars are offered to construction and masonry industry professionals. Please contact your County Materials Representative for more information.



NCMA TEK Manual, Construction Details and Design Resources

County Materials provides a direct link to the NCMA TEK Manual, a complete manual of facts on designing and building with concrete masonry units, along with numerous resources from the national authority on concrete masonry technology, the National Concrete Masonry Association.

Go online to our Resources/Downloads page where you can access this free information.



Masonry Product Technical Data and Warranty Information



Color Selection

Colors shown may vary from actual hues and should only be used as a guide. Refer to actual product samples for final color selection. Because concrete products are manufactured with high quality, naturally-mined aggregates and materials, variations in color or shading should be expected in products that are manufactured at different times and in units having different shapes. This color or shading variation is acceptable in the industry. County Materials recommends immediately verifying the product and color upon receipt, and prior to opening pallets. For any discrepancies, contact your local County Materials representative before installation. Use of product constitutes acceptance.

Mock-up Sample Wall Panel

Before project installation begins, construct a separate (not part of the actual building) mock-up sample wall panel of not less than 4 feet by 4 feet CMUs in the pattern, type, color, finish and shape specified. This sample wall panel must be completed for evaluation of surface preparation techniques, application workmanship, as well as the application methods for any water repellents in mortar, and cleaning and sealing agents.

Proper Color Distribution and Installation

Color of concrete products may vary significantly between production lots. Install concrete units from several pallets to ensure distribution of color. The contractor must install concrete units in accordance with the masonry industry's best practices, according to NCMA and MSJC standard specifications, and the manufacturer's instructions. County Materials is not liable or responsible for loss or damage resulting from improper storage, handling, maintaining the products or failure to follow installation instructions. Follow all applicable warnings, advisories, and instructions.

Efflorescence

Efflorescence is a naturally occurring process in all concrete products which may appear in the form of a white powdery film on the unit's surface. Efflorescence may be more perceivable in darker colors. It does not, in any way, compromise the functionality or the structural integrity of the product or your installation. Although efflorescence cannot be prevented, it will wash off over time or it can be cleaned with an industry cleaner. County Materials accepts no responsibility or liability for the occurrence of efflorescence.

Water Repellents

Integral water repellents can be added to most CMUs for improved performance both in the product and building structure. Water repellents are one part of a wall system, however, proper design and installation are crucial to ensuring adequate wall system performance. Water repellent options are also available for mortar and are specific to application requirements and desired results.

County Materials recommends asking a County Materials representative regarding the use of integral water repellent in CMUs and the complimentary use of integral water repellent in mortar. Use of the water repellent in mortar must comply with all instructions provided by the water repellent manufacturer, and the water repellent method in mortar must be performed on a separate mock-up sample wall panel not less than 4 feet by 4 feet prior to Buyer approval. County Materials accepts no responsibility or liability for the use of water repellents in mortar used with our concrete masonry products.

Cleaning Agents

Always keep units clean during construction. Harsh cleaning methods after units have been installed might mar the surface of units. Concrete cleaning agents are not required but are an option for all County Materials concrete masonry units. There are many different cleaning agents specific to application requirements and desired results. Cleaning agent manufacturers recommended are PROSOCO, and EaCo Chem Inc. Use of the cleaning agent must comply with all instructions provided by the cleaning agent manufacturer, and the cleaning agent method must be performed on a separate mock-up sample wall panel not less than 4 feet by 4 feet prior to Buyer approval. County Materials accepts no responsibility or liability for the use of cleaning agents on our concrete masonry products.

Sealers

A concrete sealer application may not be required on County Materials' concrete masonry products but is an option. There are many different sealing agents specific to application requirements and desired results. Use of the sealing agent must comply with all instructions provided by the sealing agent manufacturer, and the sealing agent method must be performed on a separate mock-up sample wall panel not less than 4 feet by 4 feet prior to Buyer approval. Sealing agent manufacturers recommended are TK Products Construction Coatings, and PROSOCO. County Materials accepts no responsibility or liability for the use of sealers on our concrete masonry products.

Construction Residue

A possible by-product of cutting concrete units during installation with a saw is residue-filled water or concrete dust. Residue-filled water or re-hydrated dust can cling to the surface of units and leave a concrete stain. It is recommended to wash and remove the water or concrete dust from the surface of concrete masonry units before it dries. Construction residue can also happen through soil disturbance or environmental elements. These contaminants should be removed immediately; they do not compromise the functionality or the structural integrity of the product or your installation. County Materials accepts no responsibility or liability for the occurrence of construction residue or concrete stains.

Warranty for Concrete Masonry

County Materials works continuously to provide value to our customers and enhance our manufacturing capabilities, all while surpassing our high standards of excellence. We manufacture our concrete masonry products to meet the industry's strictest requirements.

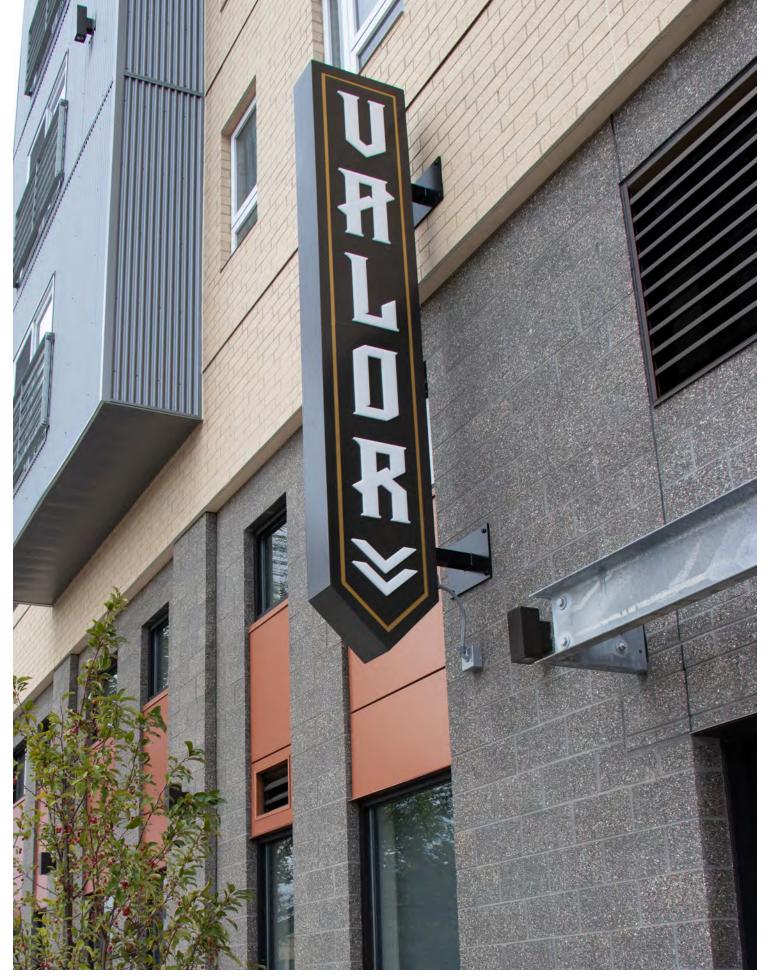


EXCLUSIVE LIMITED WARRANTY: Seller warrants that stock Products. to the extent they are manufactured by Seller, shall be free from manufacturing defects in materials and workmanship and meet the description and specifications established in Seller's published and internal standards (subject to reasonable variance in accordance with normal industry practice) for a period of thirty (30) days from delivery, and all other warranties are expressly disclaimed as described in the capitalized sentence below. Seller may, in its sole discretion, also rely on any generally accepted industry standards. Seller retains the right, however, to change the dimensions, composition, design, performance, color, and appearance of the Products without liability if, in Seller's judgment, the change is non-material. Seller warrants that non-stock Products manufactured by Seller meet only those specifications and standards provided by Buyer for a period of thirty (30) days from delivery, all other warranties are expressly disclaimed as described in the capitalized sentence below, and Buyer understands that that harmful cracking or other damage may occur if the Product specifications are not properly designed. Seller does not warranty any portion of Products not manufactured by Seller but Seller shall assign to Buyer, upon request, all assignable warranties of Seller's suppliers related to such Products. Acceptance by Buyer of the Products constitutes confirmation that Products meet the description set forth above. THE FOREGOING WARRANTY IS IN LIEU OF AND EXCLUDES ALL OTHER WRITTEN OR ORAL WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY, WHETHER EXPRESS OR IMPLIED BY LAW, INCLUDING THE UNIFORM COMMERCIAL CODE AS ENACTED IN THE STATE OF WISCONSIN OR ELSEWHERE. This limited warranty only applies if the Products have not been subjected to misuse, negligence, or accident and have not been unloaded, stored, installed, maintained, altered, or repaired in any manner that, in the Seller's judgment, adversely affects the condition or operation of the Products. Further, the foregoing limited warranty and the exclusive remedy below run only in favor of the original Buyer and may not be assigned or otherwise transferred.

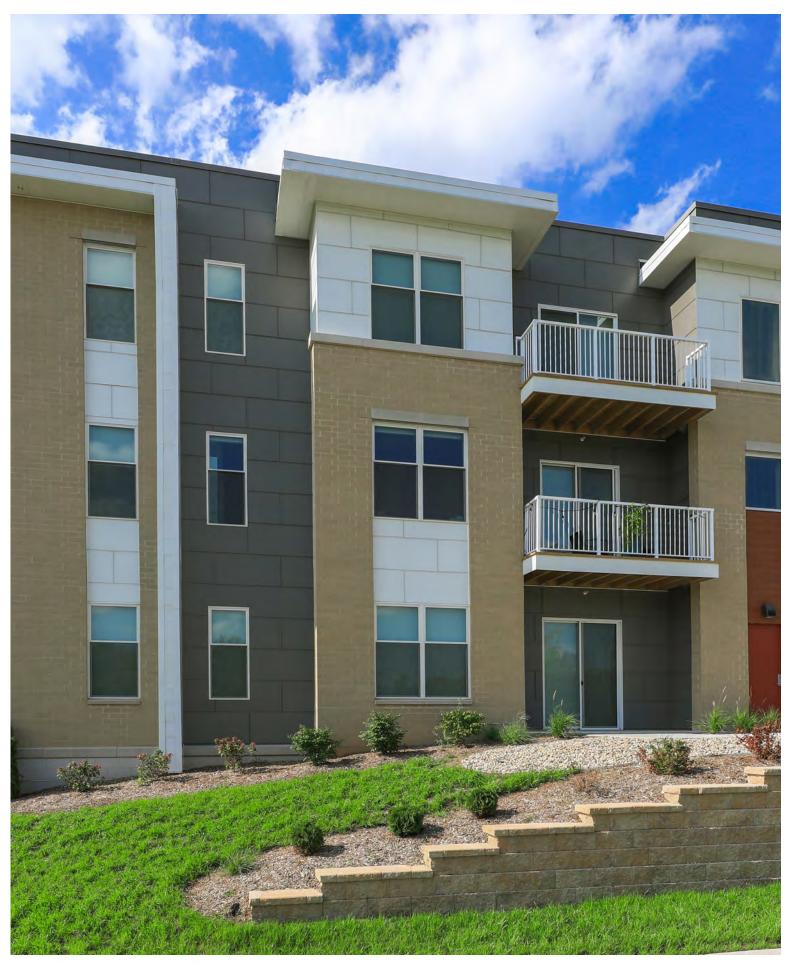
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Notes





Premier Ultra Burnished Masonry Units – TWIGHLIGHT



Heritage Collection™ Designer Concrete Brick
– DOVE GRAY



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